

Date: Thursday, 07/02/2008 10:00:05 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LOW PROFILE BASKET BASE ASS'Y
 Job Number : 37286
 Estimate Number : 13145
 P.O. Number :
 This Issue : 07/02/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : LARGE FAB ASSY
 Previous Run : 37128
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A new issue 08-01-30 DD verified by:

Part Number : D3712042 ✓
 Drawing Number : D3712 U/R
 Project Number : N/A
 Drawing Revision : U/R
 Material :
 Due Date : 14/02/2008 Qty: 1 Um: Each

POSITIVE
RECALL

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304TS0750W065 304 SQ Tube.75x.75x.065W



Comment: Qty.: 44.7920 f(s)/Unit Total : 44.7920 f(s)
 304 SQ Tube.75x.75x.065W

1- Cut Ribs as per dwg from 3/4" x 3/4" x 0.065 wall 304/316 SS tubing.

QTY	PART NUMBER	BATCH
2	D3726-1	M106909
2	D3727-1	M106909
2	D3734-1	M106909
6	D3735-1	M106909
3	D3739-1	M106909
3	D3740-1	M106909
1	D2329	B35686

2- deburr

Pl 08-02-14

2.0 D23273 Spacer Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Spacer Bushing
 batch B36697

Pl 08-02-14

3.0 D2581 Mounting Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Mounting Bracket
 batch B36481

Pl 08-02-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 07/02/2008 10:00:05 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOW PROFILE BASKET BASE ASS'Y

Job Number: 37286

Part Number: D3712041

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0	D37251	HOOP
-----	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
HOOP
batch 337127

Pl 08-02-14

5.0	D37481	HINGE HALF
-----	--------	------------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
HINGE HALF
batch 337305

Pl 08-02-14

6.0	D31661	Basket Hoop
-----	--------	-------------



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)
Basket Hoop
Batch: 336859

Pl 08-02-14

7.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
-----	-------------	------------------------------



Comment: LARGE FABRICATION RESOURCE 1

- 1- take D3166-1 and trim as per dwg D3746 to make D3746-1
- 2- take D3746-1 and drill holes as per dwg D3646
- 3- drill holes in both D3727-1 as per dwg D3727
- 4- take 1x D3735-1 and drill holes as per dwg D3735
- 5- deburr
- 6- assemble as per dwg D3712 and weld as per QSI004

Pl 08-02-14

8.0	QC9	VISUAL WELDING INSPECTION
-----	-----	---------------------------



Comment: VISUAL WELDING INSPECTION

12/03/02/14

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
08.02.16	ISS	ASSEMBLE (2) D3757-1 BLANKING PLATE B/N <u>B 77473</u> (6) AN3-18A BOLT B/N 111776 <u>M 14820</u> (12) AN960JD10 WASHER B/N <u>M106167</u> (6) MS21042L3 NUT B/N <u>M106242</u>				<u>CP</u> 08.02.16 PC 05/04/2	<u>2</u> 08.02.16

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 07/02/2008 10:00:05 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOW PROFILE BASKET BASE ASS'Y

Job Number: 37286

Part Number: D3712041

Job Number:



Seq. #:

Machine Or Operation:

Description :

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

ASS 08.02.14

10.0

M304EX07516F

Expanded Metal Flat Stai



Comment: Qty.: 39.9000 sf(s)/Unit Total : 39.9000 sf(s)

Expanded Metal Flat Stainless Steel

Pick:

Qty Part Number Description Batch
38sq.ft M304EX0.75-16F Expanded Metal

M107036

FC 08 02 14

11.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- cut mesh to fit inside basket base and sides

2- weld mesh as per dwg D3712

FC 08/02/14

Ppl 08.02.14

12.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

ENGINEERING APPROVAL

UP 08.02.16

13.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

PD 08.02.16

14.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

M107005

M-1 08/02/16

(1x)

15.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

MF 08.02.19

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *GA*

MF 08.02.19

SEE W/O CHG

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 07/02/2008 10:00:06 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOW PROFILE BASKET BASE ASSY

Job Number: 37286

Part Number: D3712041

Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Dec 04/07

Job Completion



h 08.02.19

POSITIVE RECALL

EFFECTIVE *06.02.07* AUTH *h*

RELEASED _____ DATE _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY. -041	PART NUMBER	DESCRIPTION
X	D3712-041 ✓	LOW PROFILE BASKET BASE ASSY
2	D2327-3	SPACER BUSHING
2	D2581-1	MOUNTING BRACKET
2	D3725-1 ✓	HOOP
2	D3726-1	RIB
2	D3727-1	RIB
1	D3731-1 ✓	PLATE
2	D3734-1	RIB
5	D3735-1	RIB
1	D3735-3	RIB
1	D3736-041 ✓	PLATE ASSY
3	D3739-1	RIB
3	D3740-1	RIB
1	D3745-1	MESH
1	D3746-1	RIB
1	D3746-3	RIB
2	D3746-5	RIB
1	D3746-7	RIB
3	D3748-1 ✓	HINGE HALF

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3712-041 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 37.59 lbs
- 8) WELDING: PER DART QSI 004

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

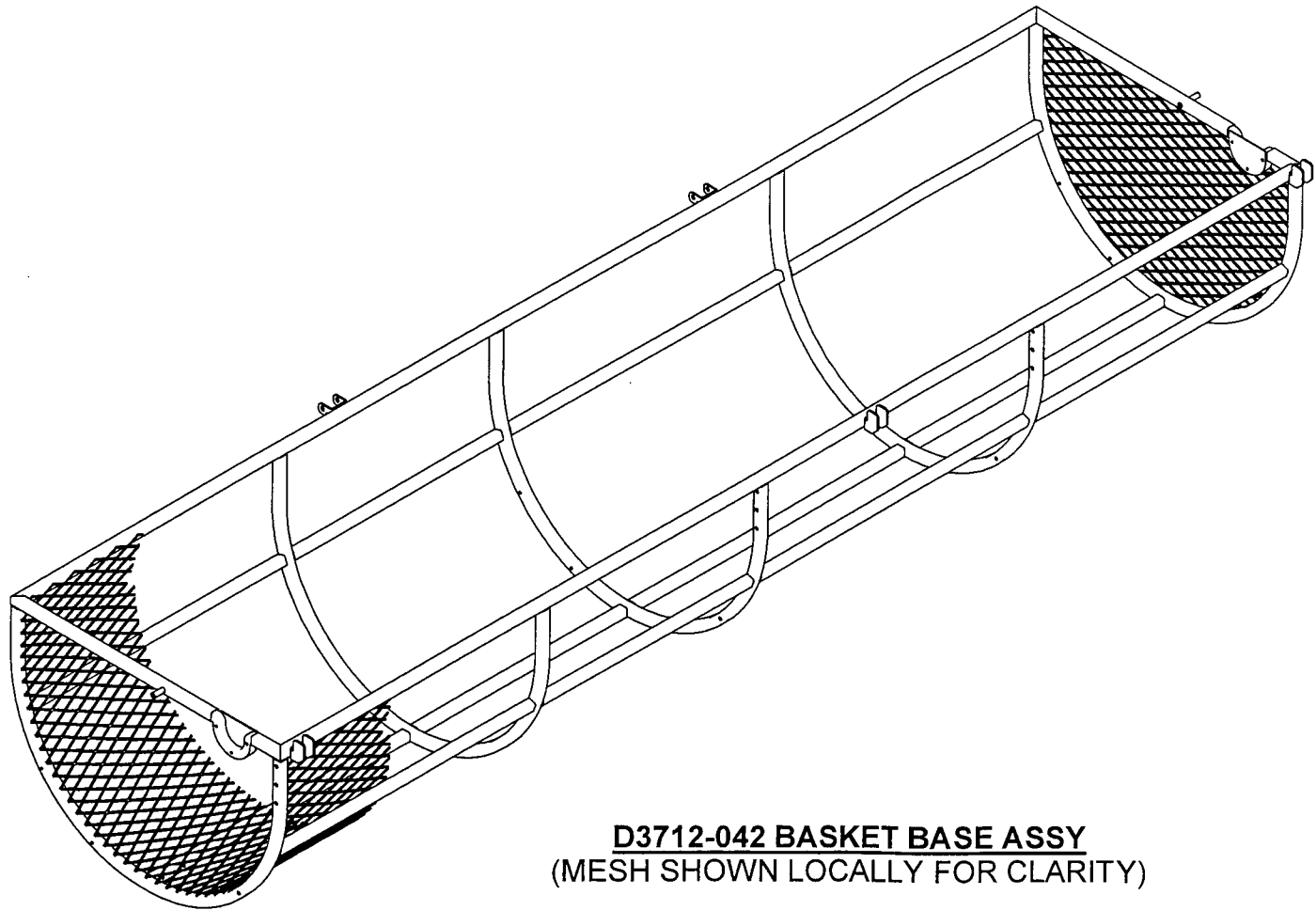
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY. -041	PART NUMBER	DESCRIPTION
X	D3712-042	BASKET BASE ASSY
2	D2327-3	SPACER BUSHING
2	D2581	MOUNTING BRACKET
2	D3725-1	HOOP
2	D3726-1	RIB
2	D3727-1	RIB
2	D3734-1	RIB
5	D3735-1	RIB
1	D3735-3	RIB
3	D3739-1	RIB
3	D3740-1	RIB
1	D3744-1	MESH
1	D3745-1	MESH
1	D3745-3	MESH
1	D3746-1	RIB
1	D3746-3	RIB
2	D3746-5	RIB
1	D3746-7	RIB
3	D3748-1	HINGE HALF
2	D3757-1	BLANKING PLATE
6	AN3-10A	BOLT
12	AN960JD10	WASHER
6	MS21042L3	NUT



D3712-042 BASKET BASE ASSY
(MESH SHOWN LOCALLY FOR CLARITY)

PRELIMINARY ISSUE

UE 08.0215

- NOTES:
1) MATERIAL: NONE
2) FINISH: POWDER COAT GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 41.53 lbs
8) WELDING: PER DART QSI 004

A	NEW ISSUE		AJS	08.01.29
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	UE	DRAWING NO.	REV. A	
MFG. APPR.		D3712	SHEET 1 OF 4	
APPROVED		TITLE	SCALE	
DE APPR.	UE	BASKET BASE ASSY	NTS	
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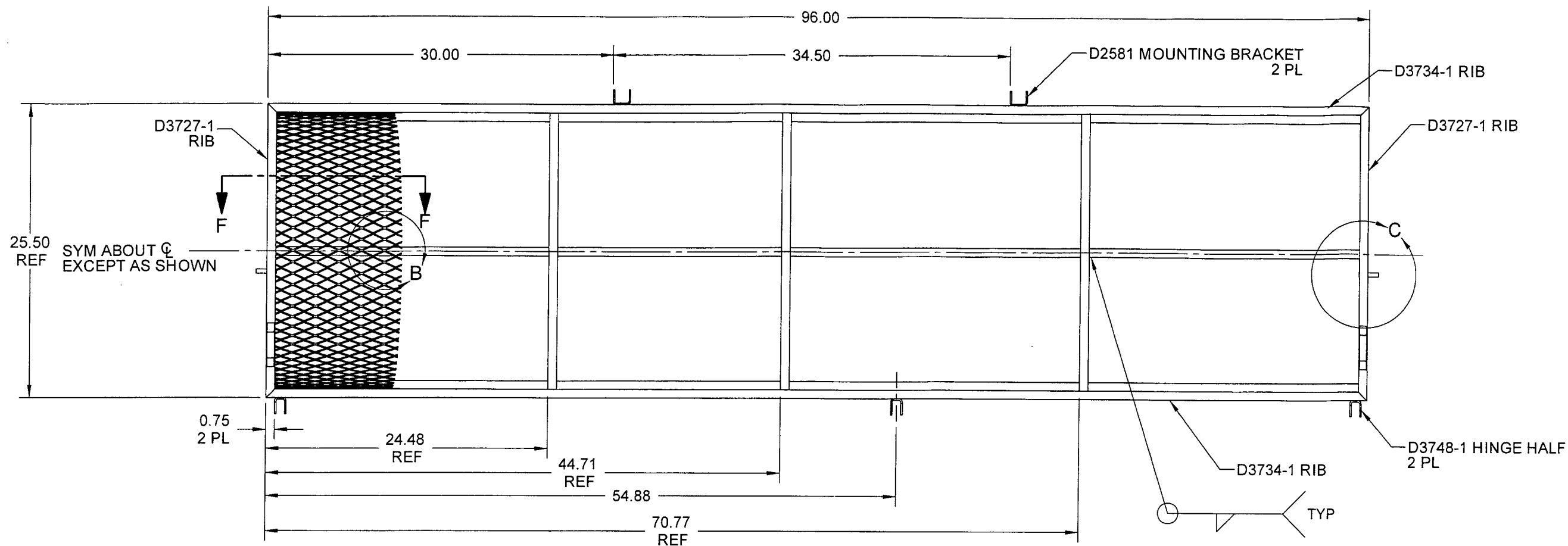
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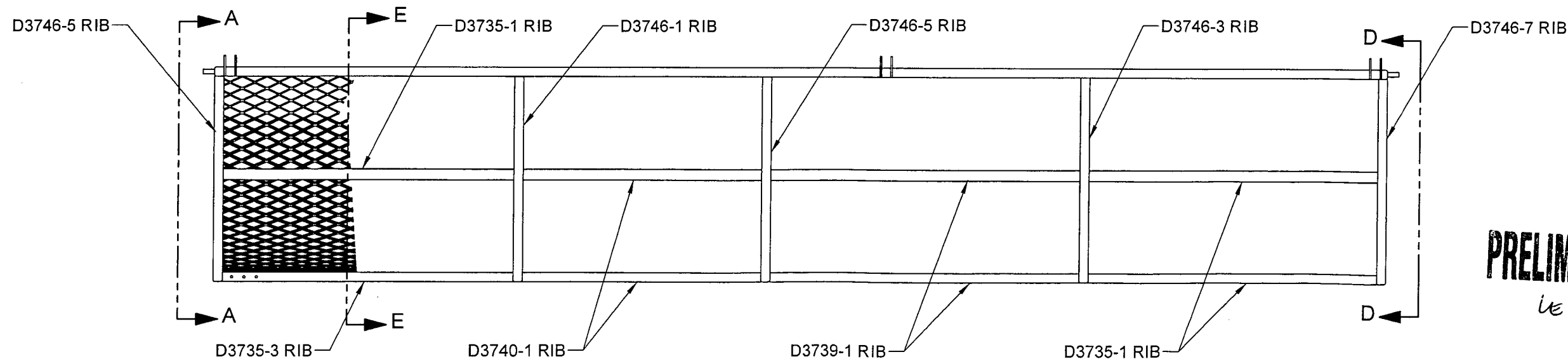
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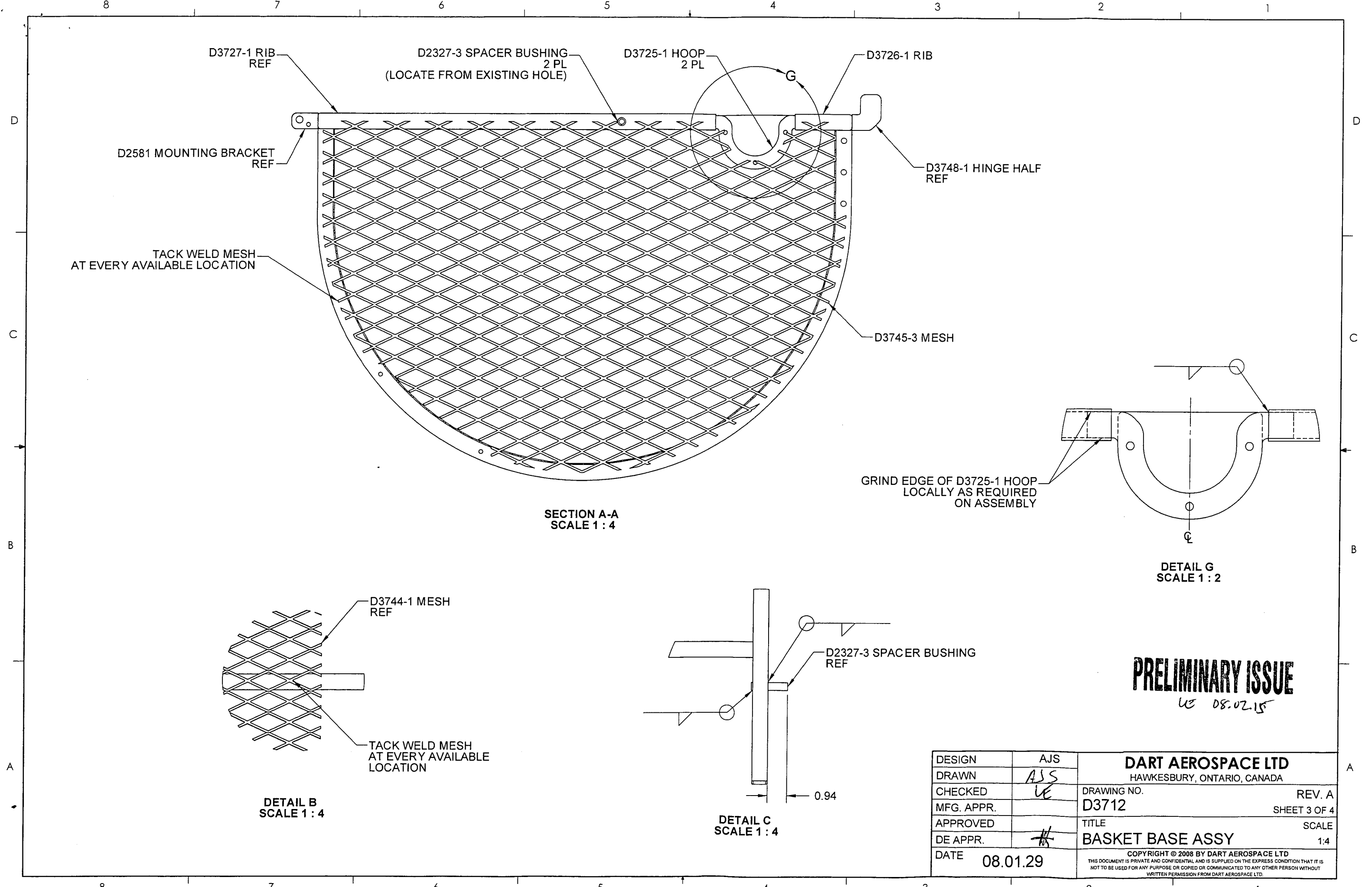
(MESH SHOWN LOCALLY FOR CLARITY)

**PRELIMINARY ISSUE**

UE 08.02.15

D3712-041 BASKET BASE ASSY

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	UE	DRAWING NO.	REV. A
MFG. APPR.		D3712	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.	HT	BASKET BASE ASSY	1:1
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SECTION A-A
SCALE 1 : 4

DETAIL G
SCALE 1 : 2

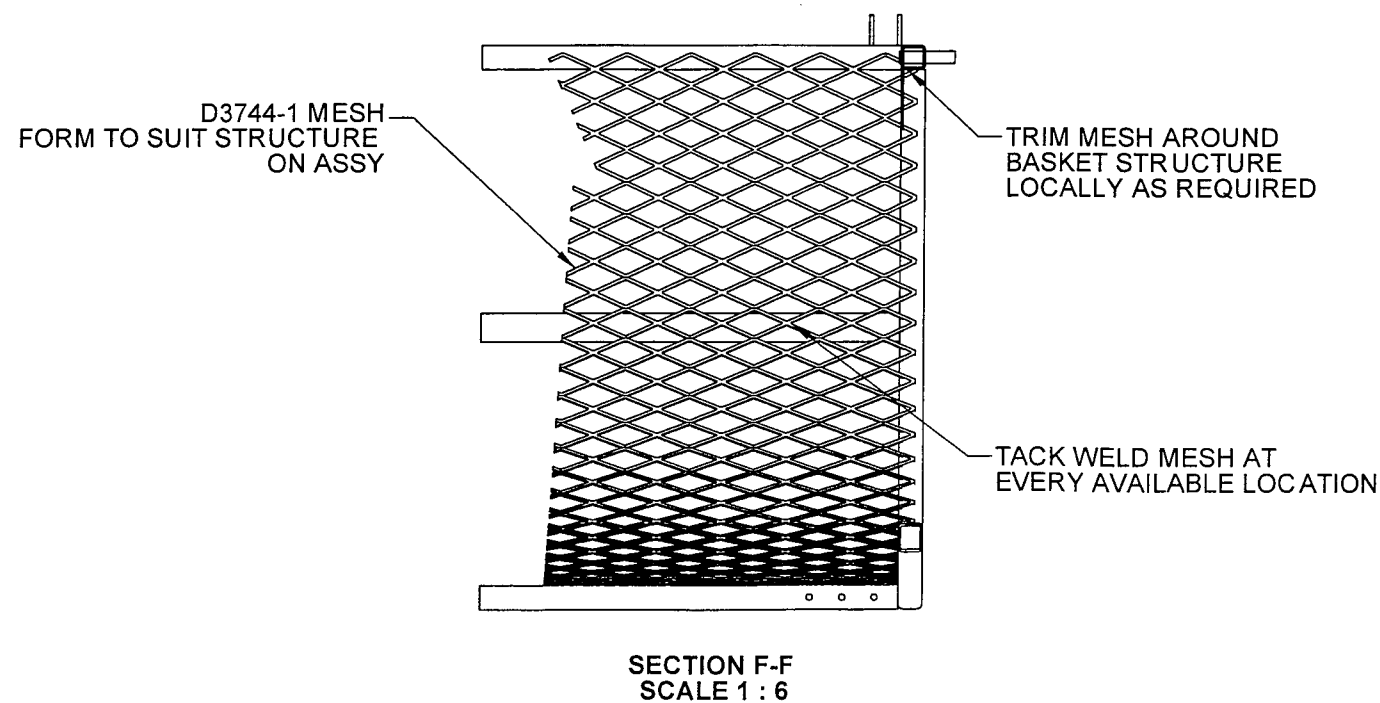
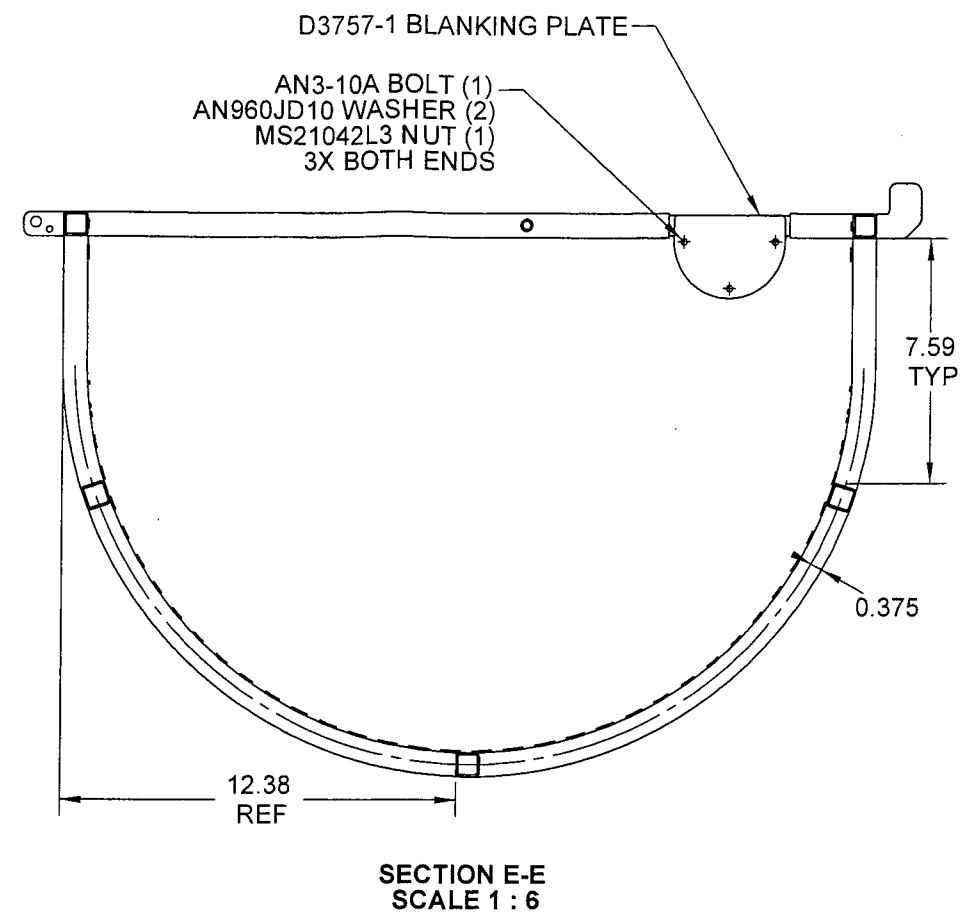
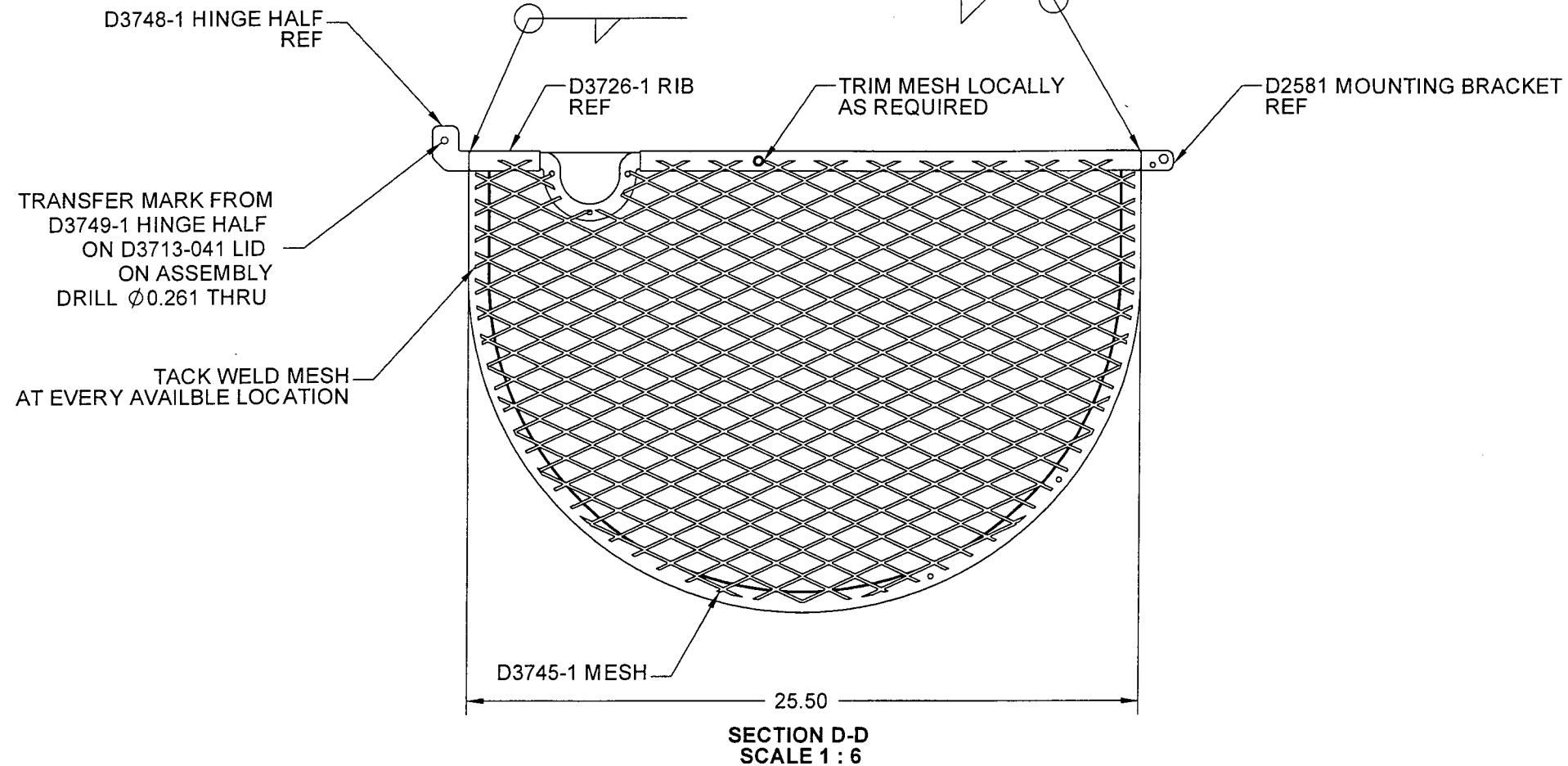
DETAIL B
SCALE 1 : 4

DETAIL C
SCALE 1 : 4

PRELIMINARY ISSUE

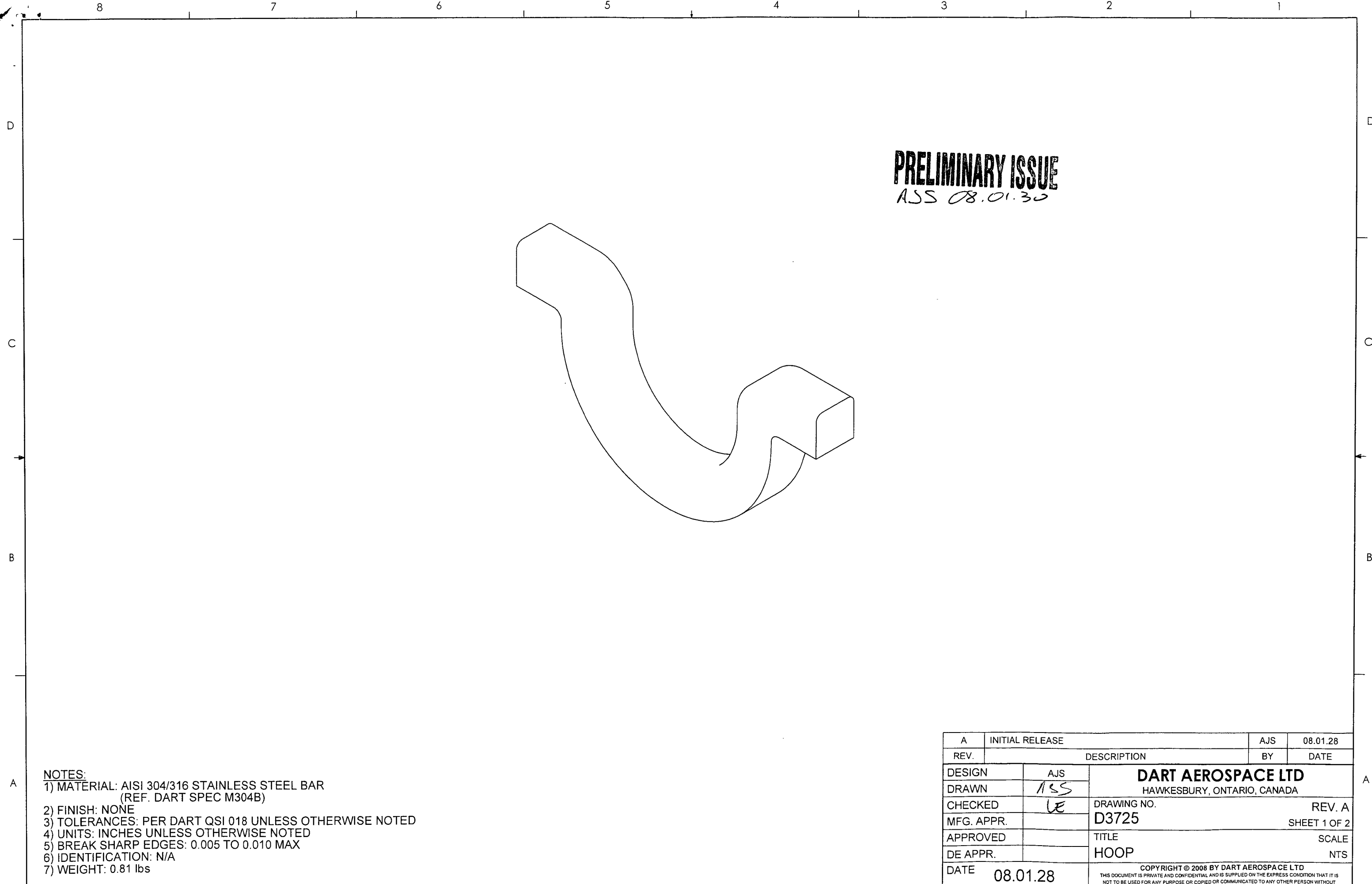
08.02.15

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DRAWN	AJS		
CHECKED	UE	DRAWING NO.	REV. A
MFG. APPR.		D3712	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.	#	BASKET BASE ASSY	1:4
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08.02.15

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CHECKED	UE	DRAWING NO.	REV. A
MFG. APPR.		D3712	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.	UE	BASKET BASE ASSY	1:6
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PRELIMINARY ISSUE
ASS 08.01.30

- NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR
(REF. DART SPEC M304B)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.81 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ASS			
CHECKED	LE	DRAWING NO.	REV. A	
MFG. APPR.		D3725	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		HOOP	NTS	
DATE	08.01.28		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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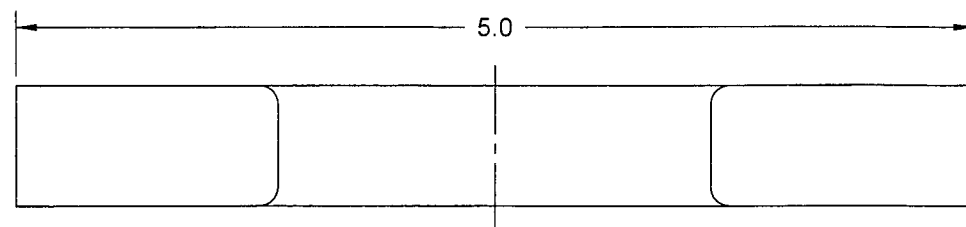
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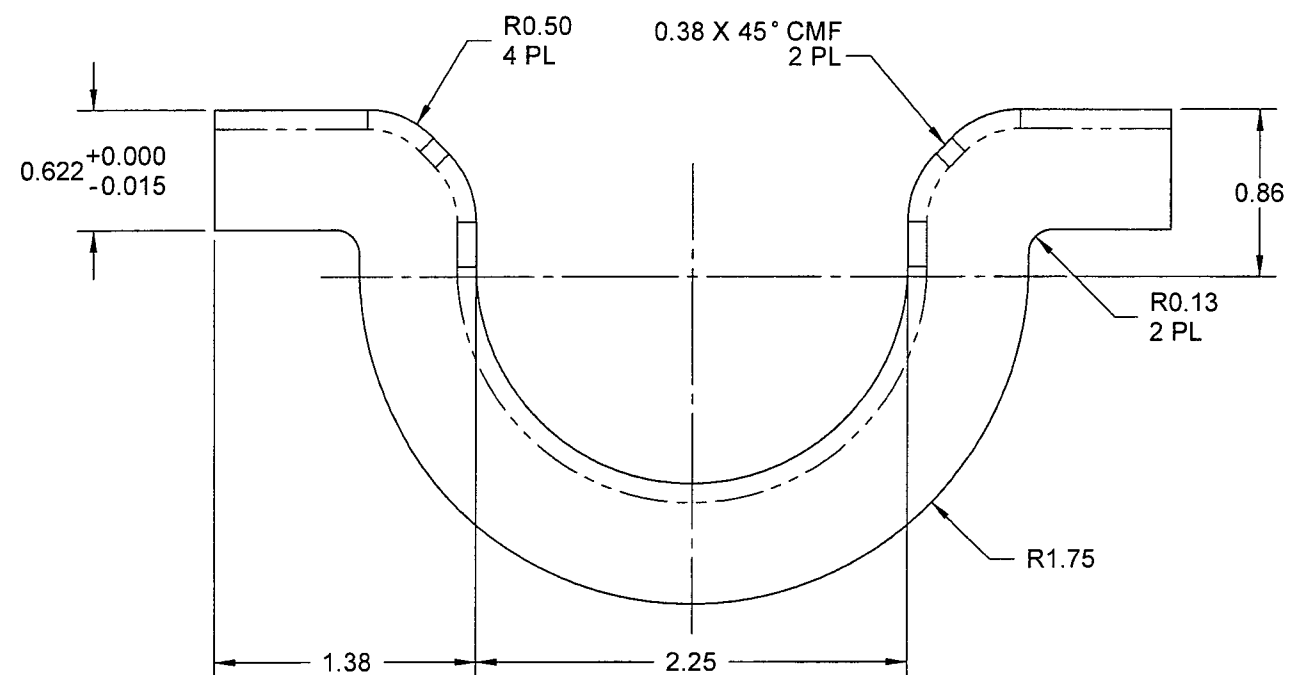
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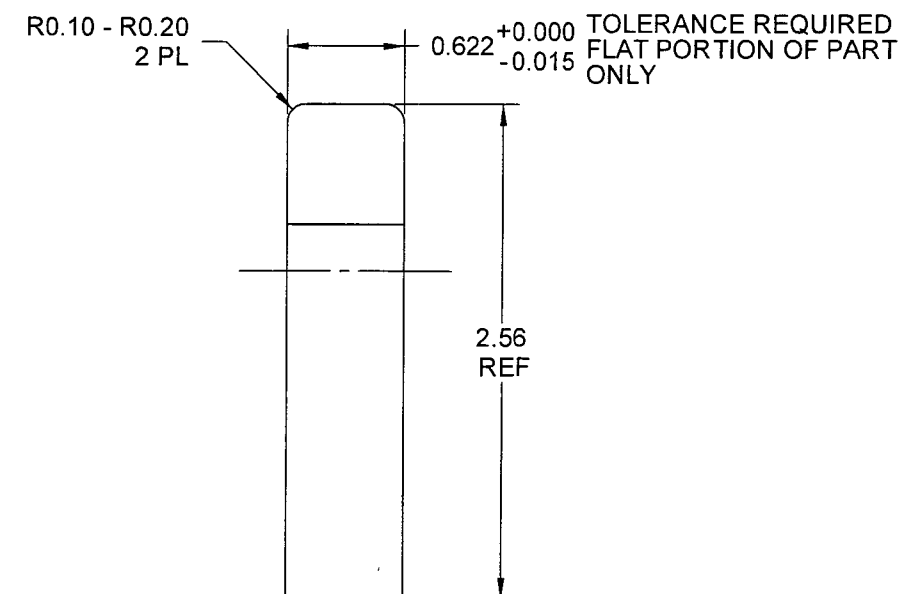


PRELIMINARY ISSUE
ASS 08.01.30

TOLERANCE REQUIRED
FLAT PORTION OF PART
ONLY



D3725-1 HOOP

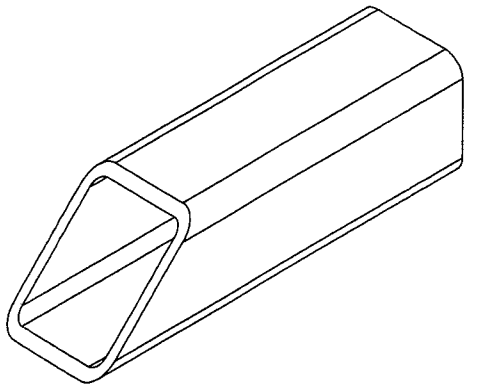


DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>AJS</i>		
CHECKED	<i>UE</i>	DRAWING NO. D3725	REV. A
MFG. APPR.		SHEET 2 OF 2	
APPROVED		TITLE HOOP	SCALE 1:1
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8 7 6 5 4 3 2 1

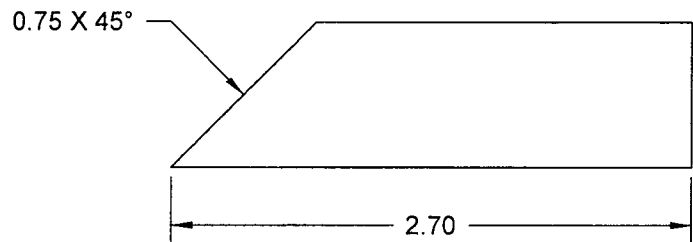
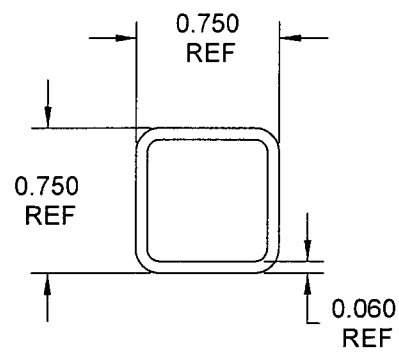
D

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C

C



PRELIMINARY ISSUE
ASS 08.01.30

B

B

D3726-1 RIB

A

A

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.060 WALL (REF. DART SPEC. M304TS0.750W0.060)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.10 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	LE	DRAWING NO.		REV. A
MFG. APPR.		D3726		SHEET 1 OF 1
APPROVED		TITLE		SCALE
DE APPR.		RIB		1:1
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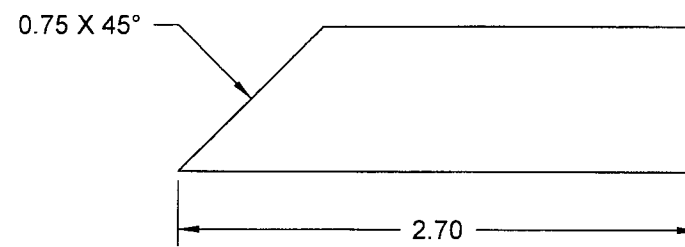
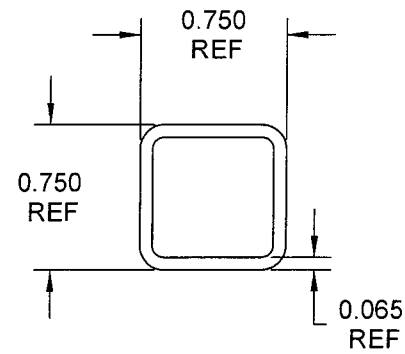
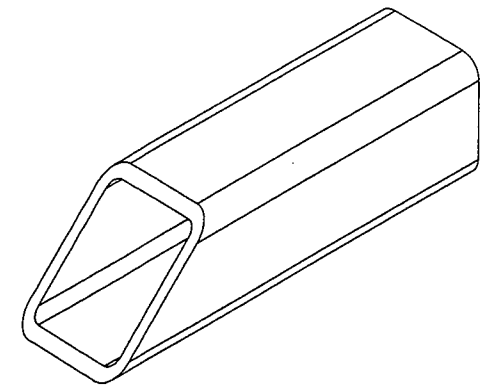
5

4

3

2

1



D3726-1 RIB

PRELIMINARY ISSUE

LE 08.02.15

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs

A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	LE		
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.		D3726	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		RIB	1:1
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8 7 6 5 4 3 2 1

D

D

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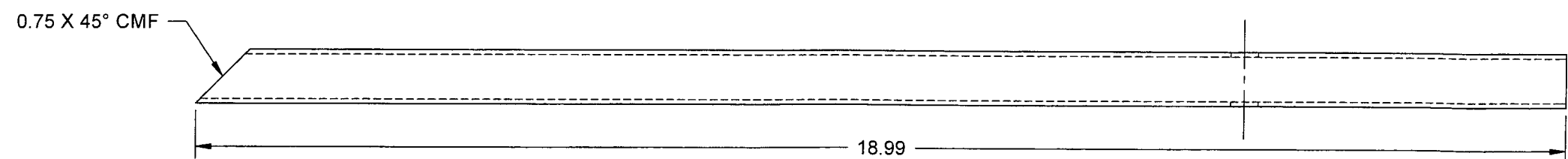
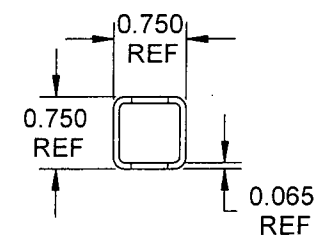
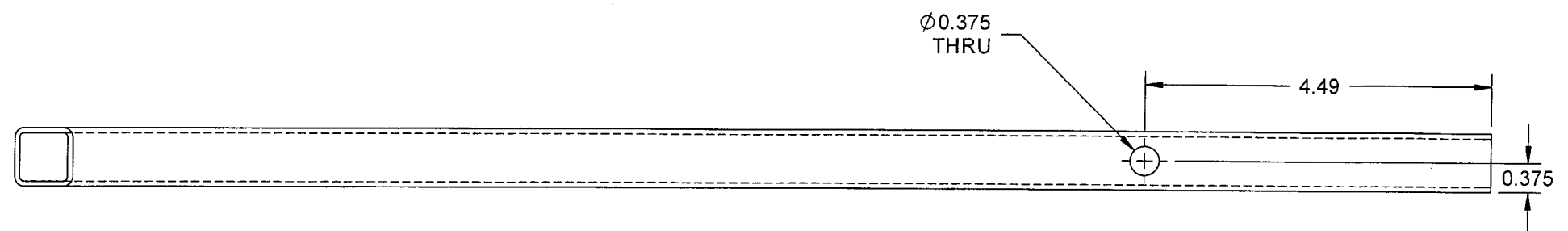
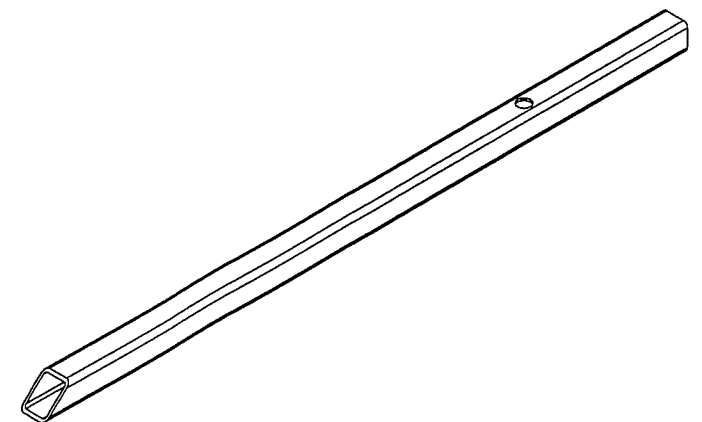
C

B

B

A

A



D3727-1 RIB

PRELIMINARY ISSUE
LE 08.02.15

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.89 lbs

A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.		D3727	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.	HA	RIB	1:2
DATE	08.01.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

8 7 6 5 4 3 2 1

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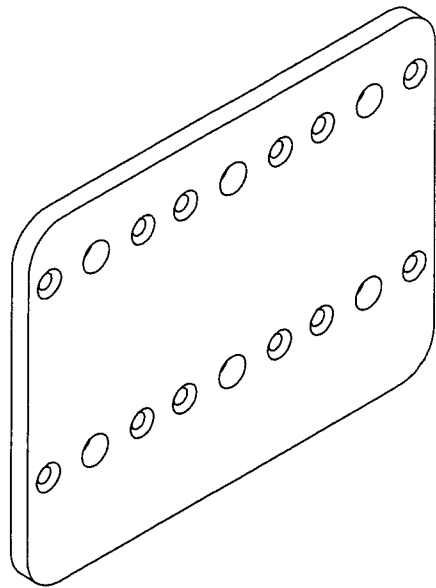
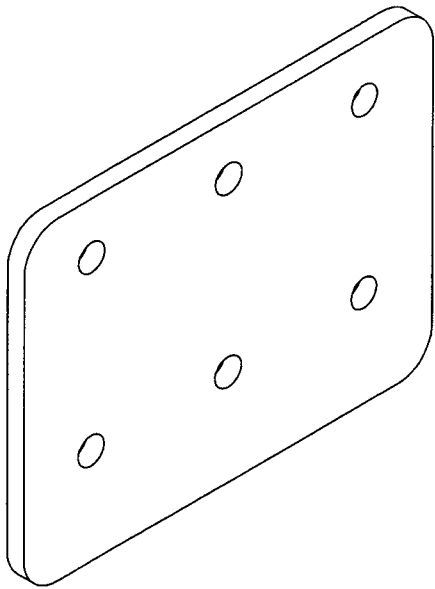
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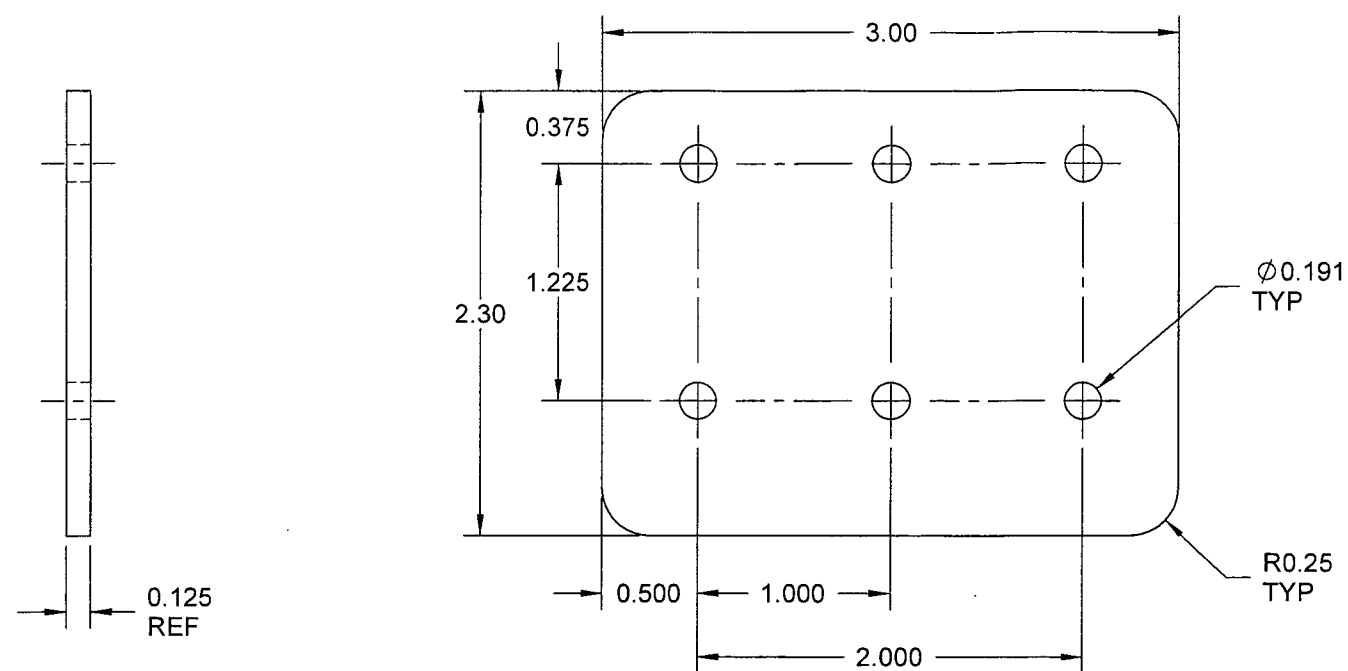
PRELIMINARY ISSUE
ASS 08.01.30

NOTES:

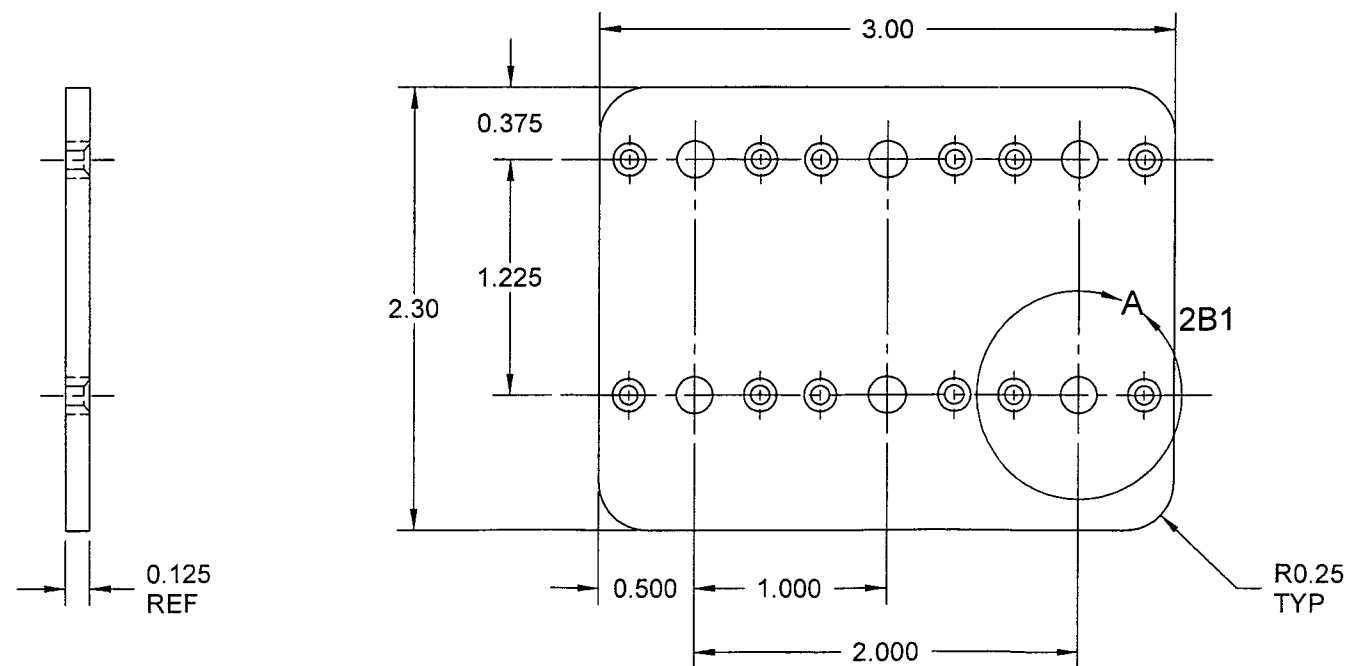
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF DART SPEC M6061T6S.125)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY D3731-1 WITH DART P/N D3731-1 USING FINE POINT PERMANENT INK MARKER
(DO NOT IDENTIFY D3731-3)
- 7) WEIGHT: 0.08 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ASS			
CHECKED	UE	DRAWING NO.		REV. A
MFG. APPR.		D3731		SHEET 1 OF 2
APPROVED		TITLE		SCALE
DE APPR.		PLATE		NTS
DATE	08.01.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

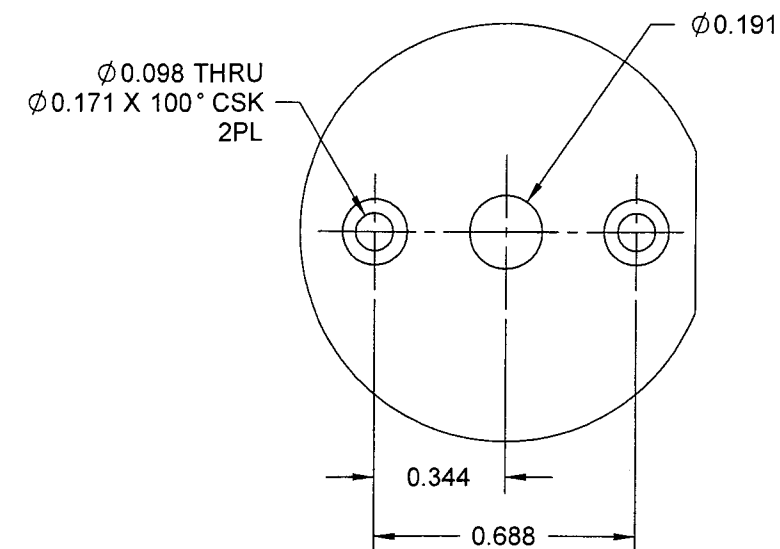
PRELIMINARY ISSUE
AJS 08.01.30



D3731-1 PLATE



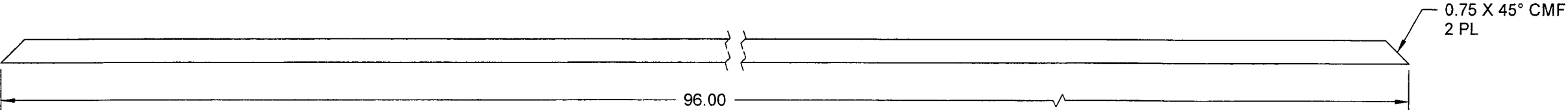
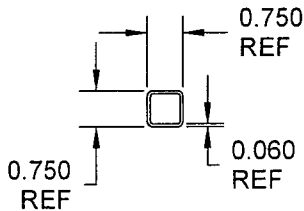
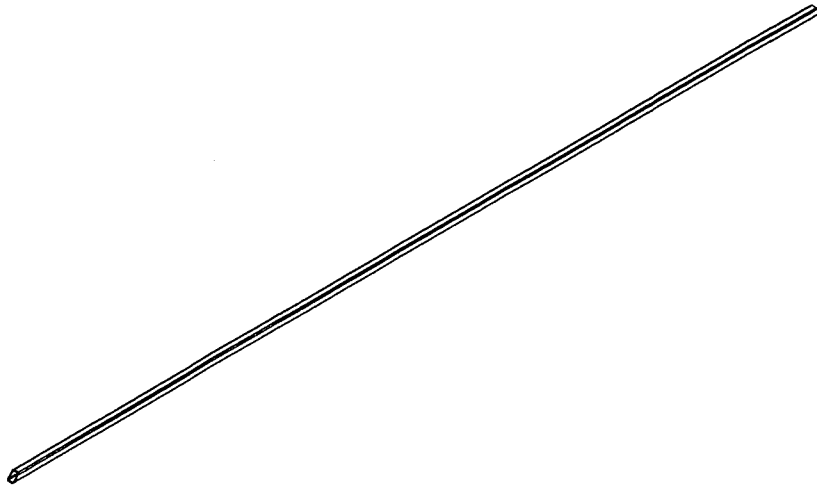
D3731-3 PLATE



DETAIL A 2B4
6 PL
SCALE 2:1

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	LE	DRAWING NO. D3731	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		PLATE	1:1
DATE	08.01.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

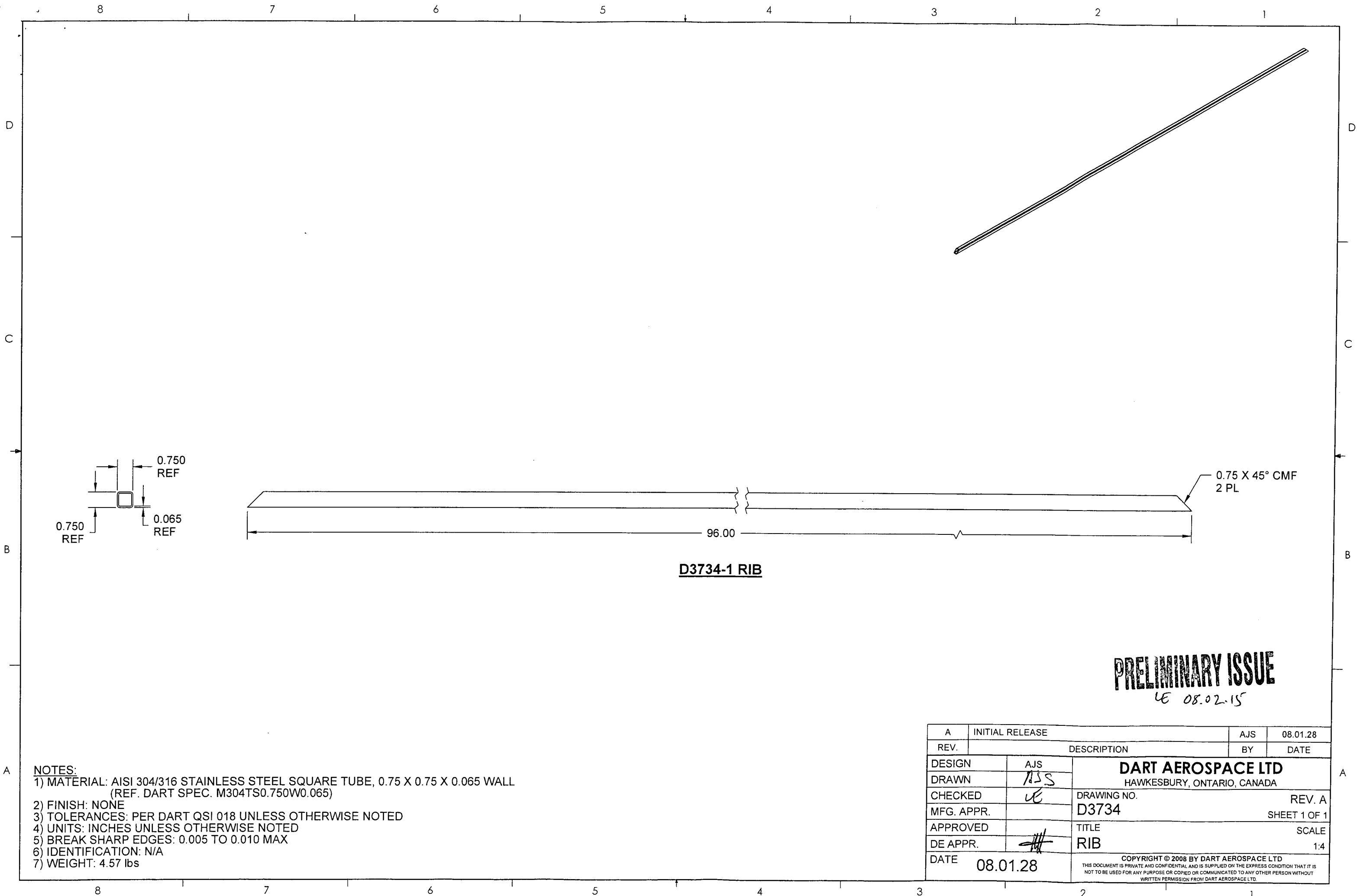
PRELIMINARY ISSUE
ASS 08.01.30



D3734-1 RIB

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.060 WALL (REF. DART SPEC. M304TS0.750W0.060)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 4.24 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ASS			
CHECKED	UE	DRAWING NO.	REV. A	
MFG. APPR.		D3734	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		RIB	1:4	
DATE	08.01.28		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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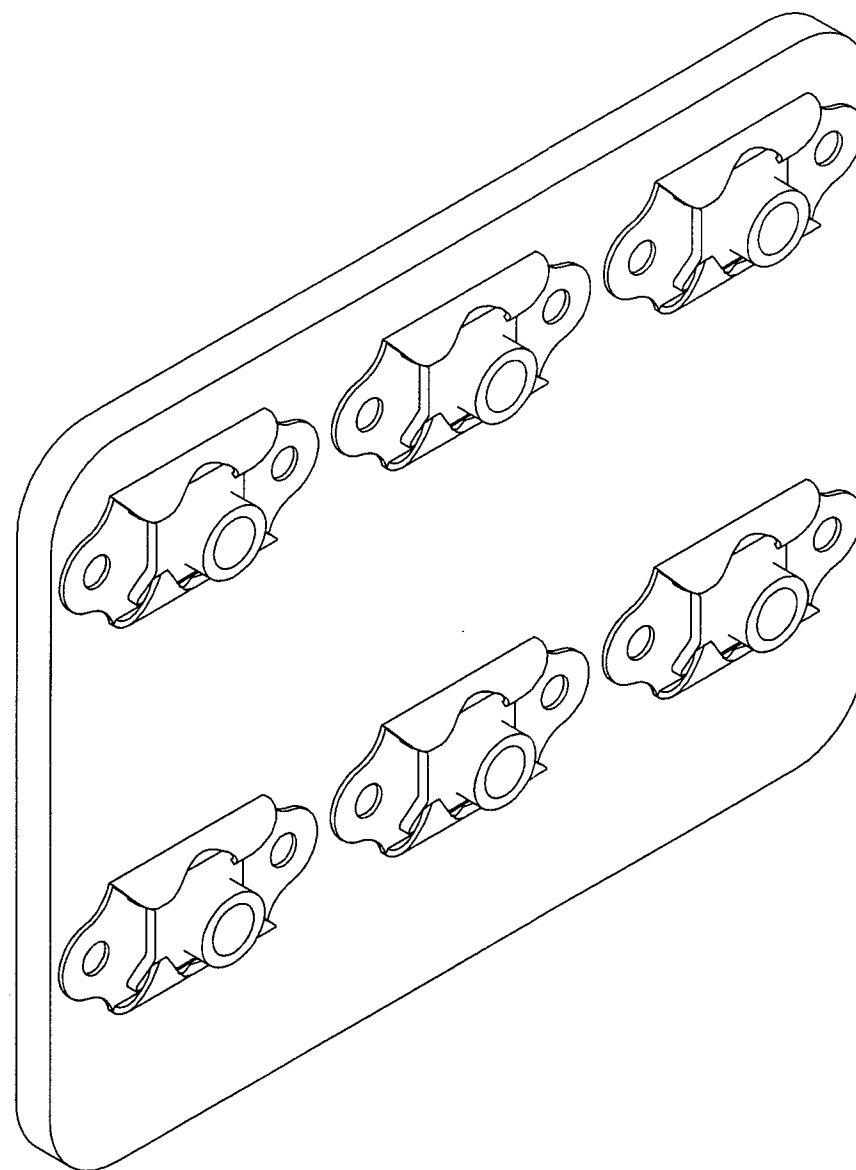
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24



PRELIMINARY ISSUE
ASS 08.01.30

ASS 08.01.30

NOTES:

- NOTES:
- 1) MATERIAL: NONE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3736-041 USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.08 lbs

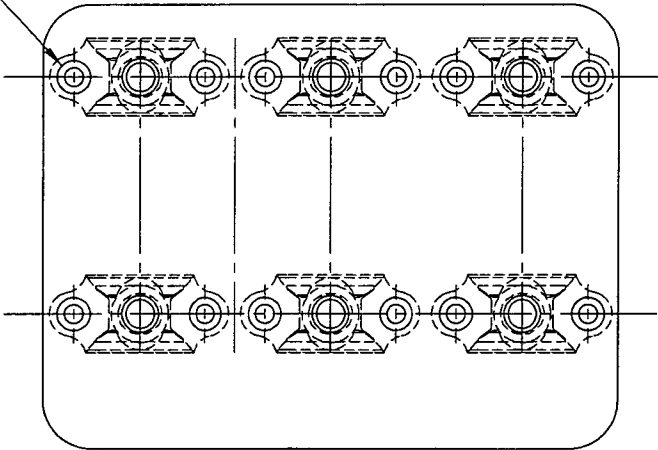
A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>AJS</i>		
CHECKED	<i>LE</i>	DRAWING NO.	REV. A
MFG. APPR.		D3736	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		PLATE ASSY	NTS
DATE	08.01.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

PARTS LIST

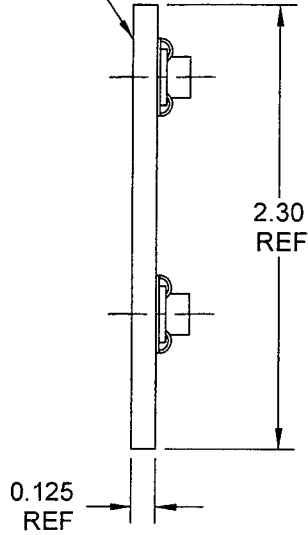
QTY. -041	PART NUMBER	DESCRIPTION
X	D3736-041	PLATE ASSY
1	D3731-3	PLATE
6	MS21059L3	NUT-PLATE
12	MS20426AD3-5	RIVET

PRELIMINARY ISSUE
ASS 08.01.30

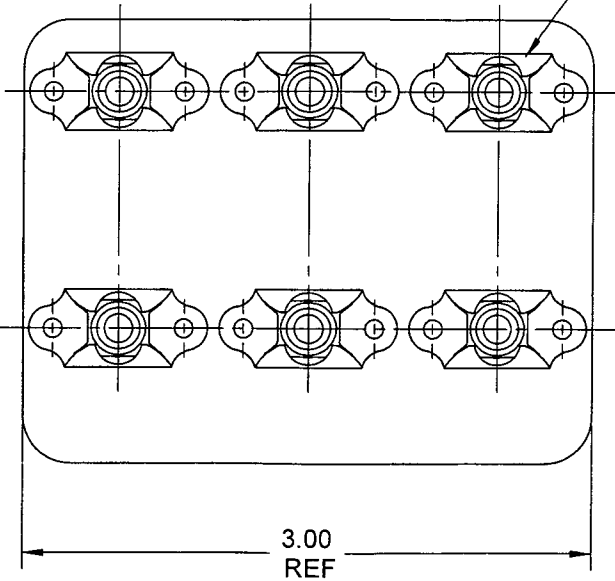
MS20426AD3-5
2X 6 PL



D3731-3
PLATE



MS21059L3
NUTPLATE
6 PL



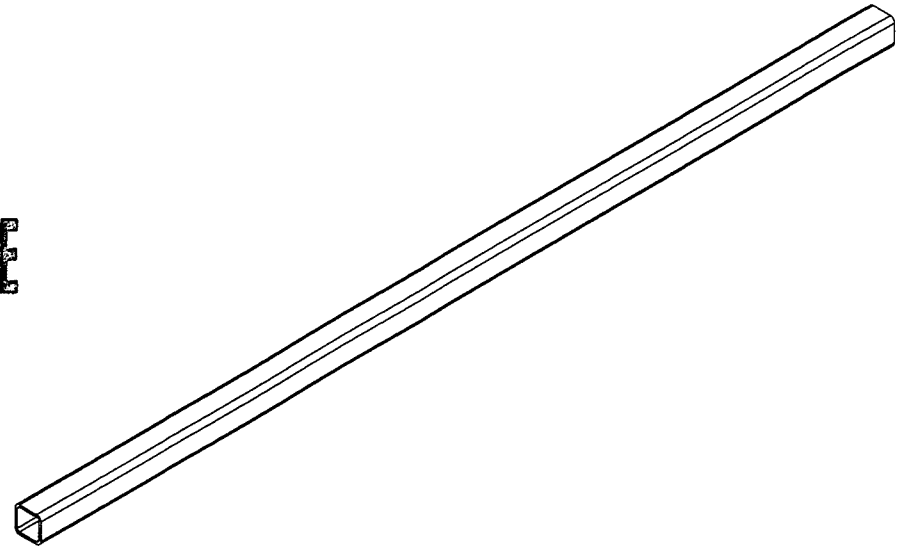
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	ASS	
CHECKED	IE	DRAWING NO. REV. A
MFG. APPR.		D3736 SHEET 2 OF 2
APPROVED		TITLE SCALE
DE APPR.		PLATE ASSY 1:1
DATE	08.01.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8 7 6 5 4 3 2 1

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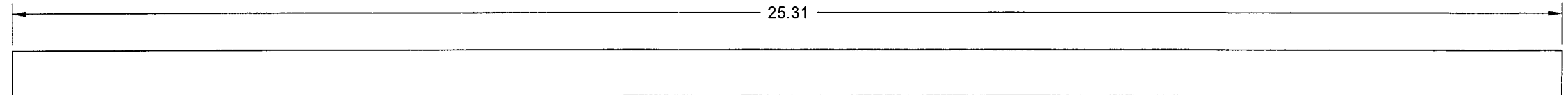
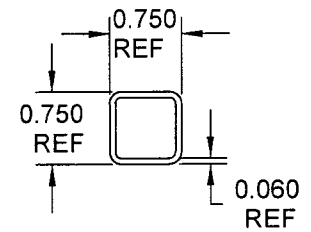
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PRELIMINARY ISSUE
ASS 08-01-30



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D3739-1 RIB

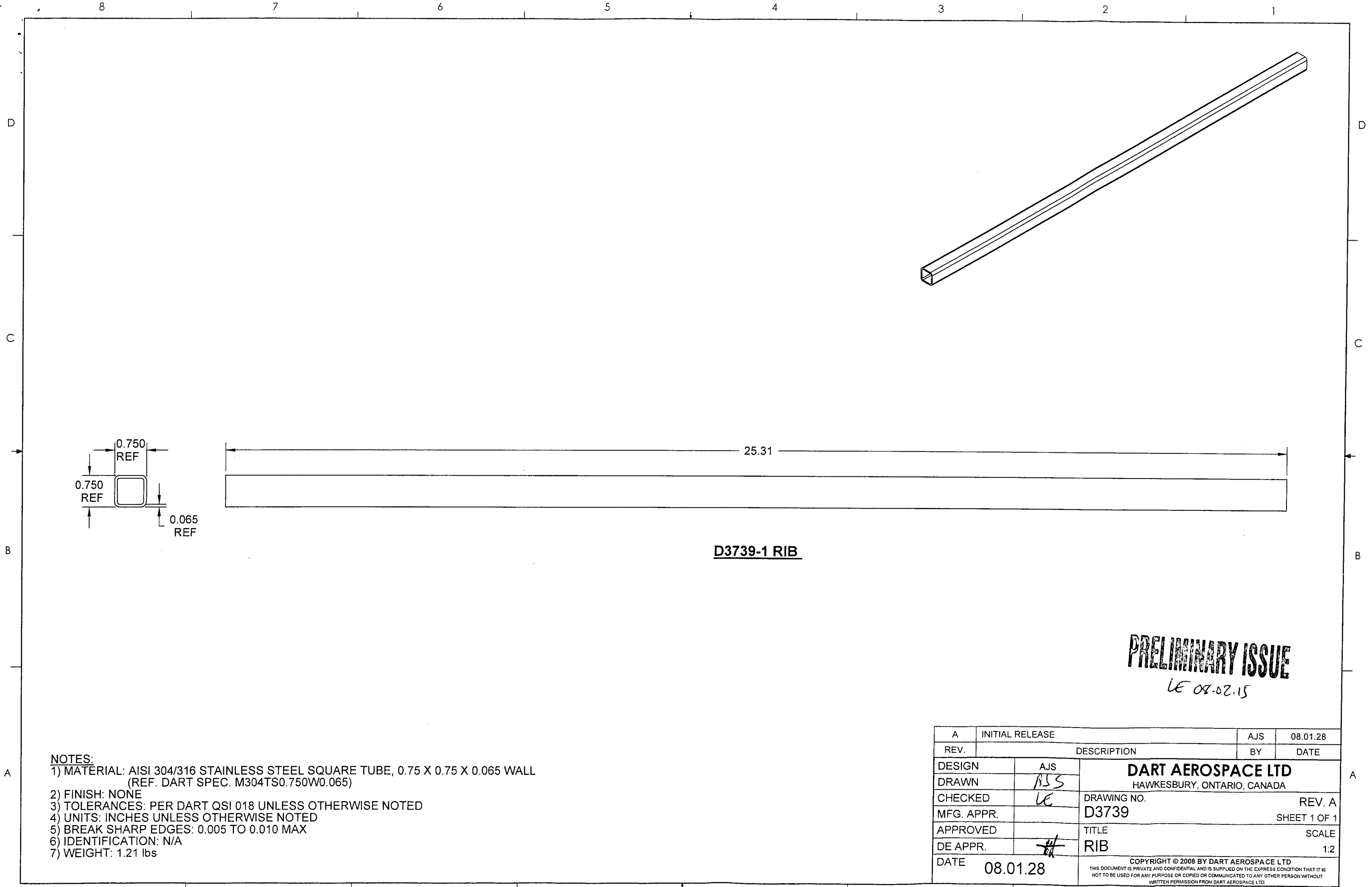
- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.060 WALL (REF. DART SPEC. M304TS0.750W0.060)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.13 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	U			
CHECKED	U	DRAWING NO.		REV. A
MFG. APPR.		D3739		SHEET 1 OF 1
APPROVED		TITLE		SCALE
DE APPR.		RIB		1:2
DATE	08.01.28		COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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8 7 6 5 4 3 2 1



D3739-1 RIB

PRELIMINARY ISSUE
LE 08.02.15

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.21 lbs

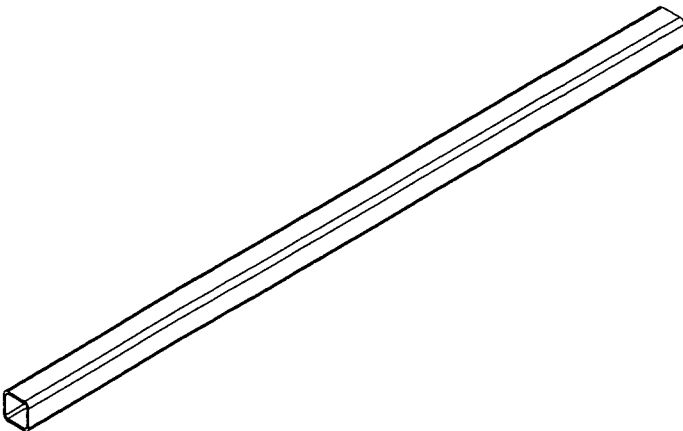
A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ASS			
CHECKED	LE	DRAWING NO.	REV. A	
MFG. APPR.		D3739	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.	HA	RIB	1:2	
DATE	08.01.28		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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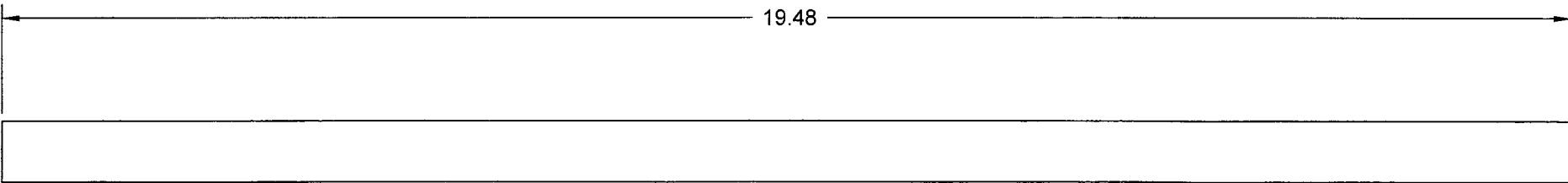
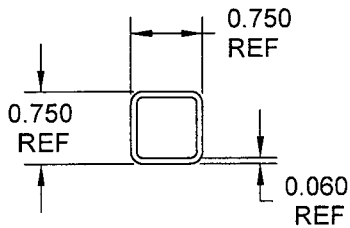
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PRELIMINARY ISSUE
ASS 08.01.28



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D3740-1 RIB

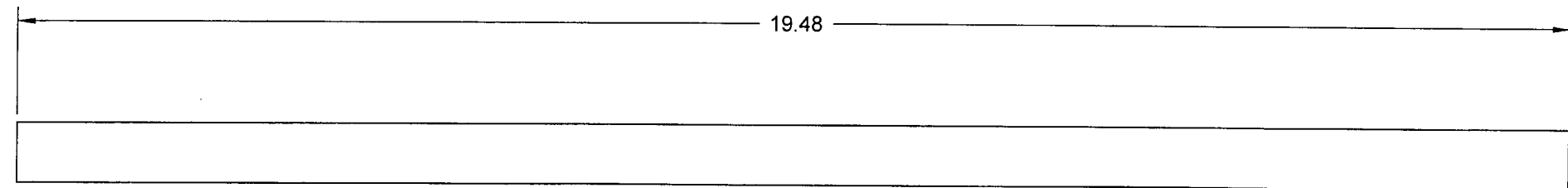
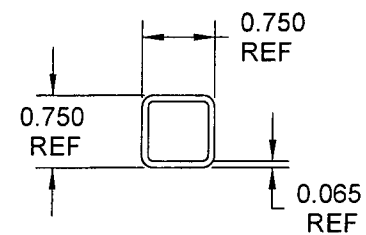
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- NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.060 WALL
(REF. DART SPEC. M304TS0.750W0.060)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: N/A
7) WEIGHT: 0.87 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ASS			
CHECKED	UE	DRAWING NO.	REV. A	
MFG. APPR.		D3740	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		RIB	1:2	
DATE	08.01.28		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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D3740-1 RIB

PRELIMINARY ISSUE
LE 08.02.15

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.93 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	LE	DRAWING NO.	REV. A	
MFG. APPR.		D3740	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.	HA	RIB	1:2	
DATE	08.01.28		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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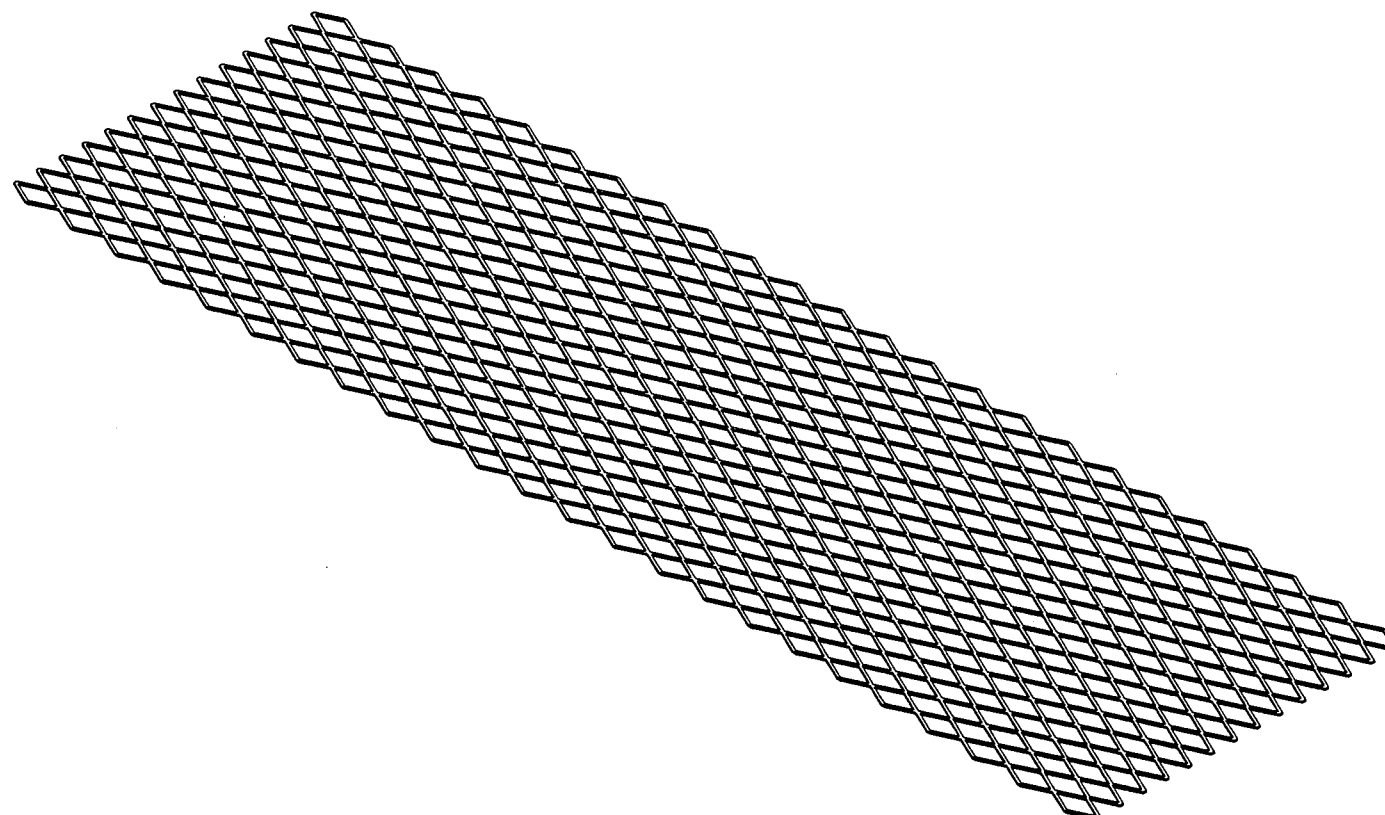
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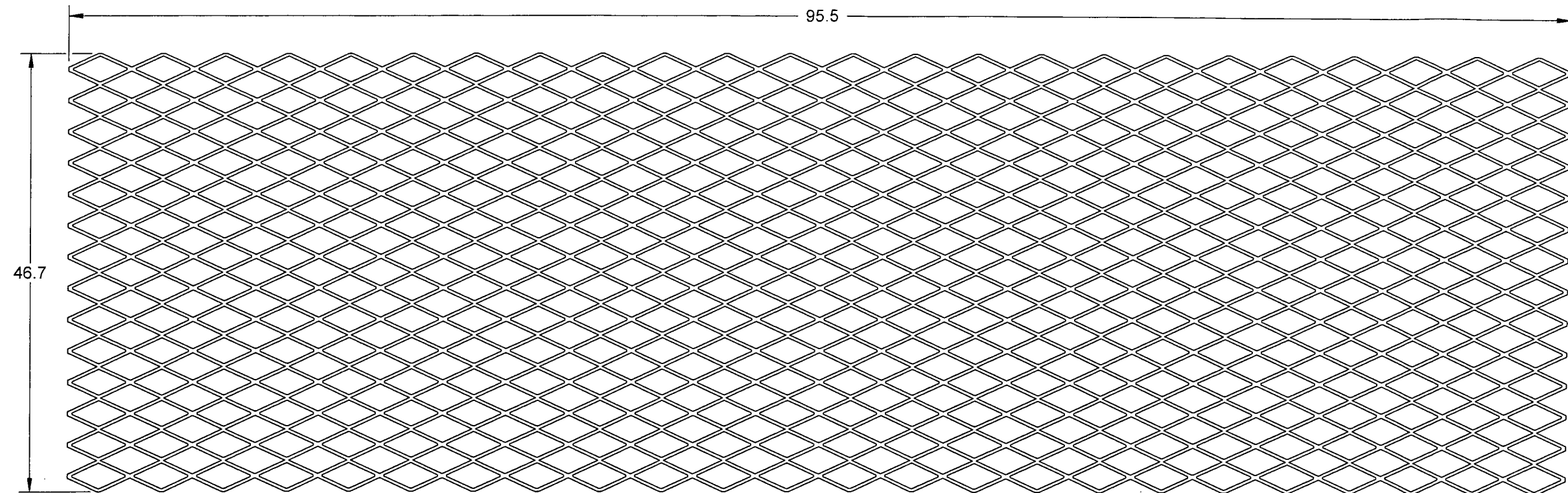
D3744-1 MESH

PRELIMINARY ISSUE
LE 08.02.15

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
(REF. DART SPEC. M304EX0.75-16F)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 17.0 LBS APPROX

A	NEW ISSUE	AJS	08.02.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.		D3744	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.	#	MESH	NTS
DATE	08.02.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D3744-1 MESH

PRELIMINARY ISSUE

UE 08.02.15

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	UE	DRAWING NO. D3744	REV. A
MFG. APPR.		SHEET 2 OF 2	
APPROVED		TITLE	SCALE
DE APPR.	UE	MESH	NTS
DATE	08.02.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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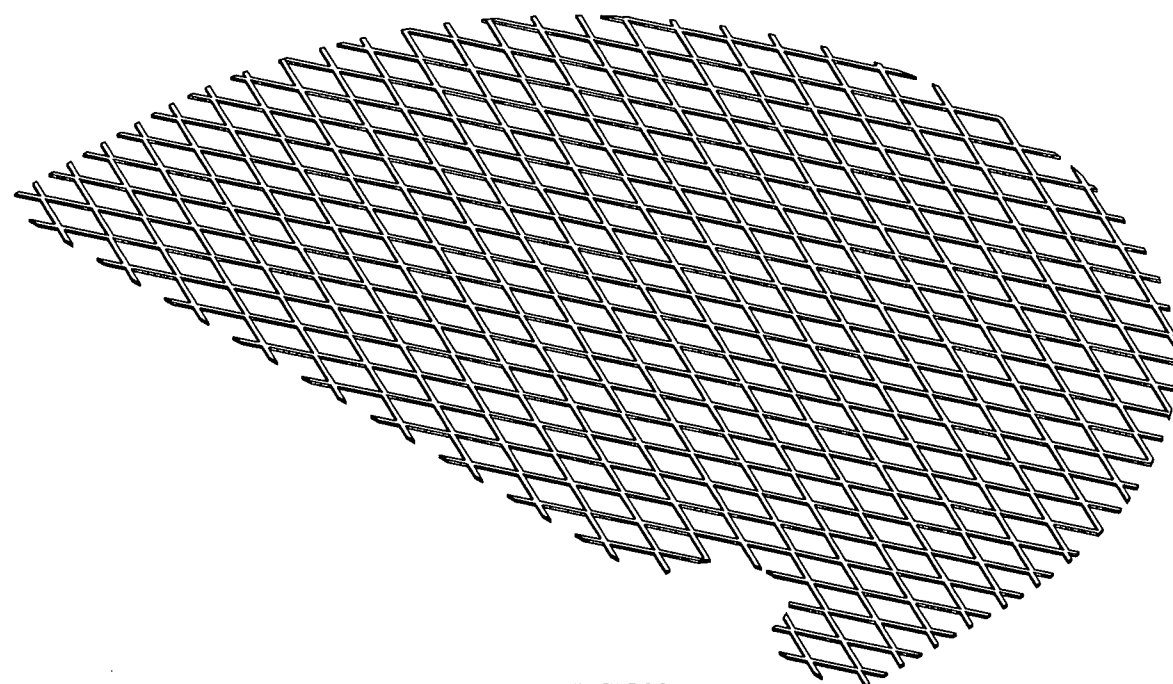
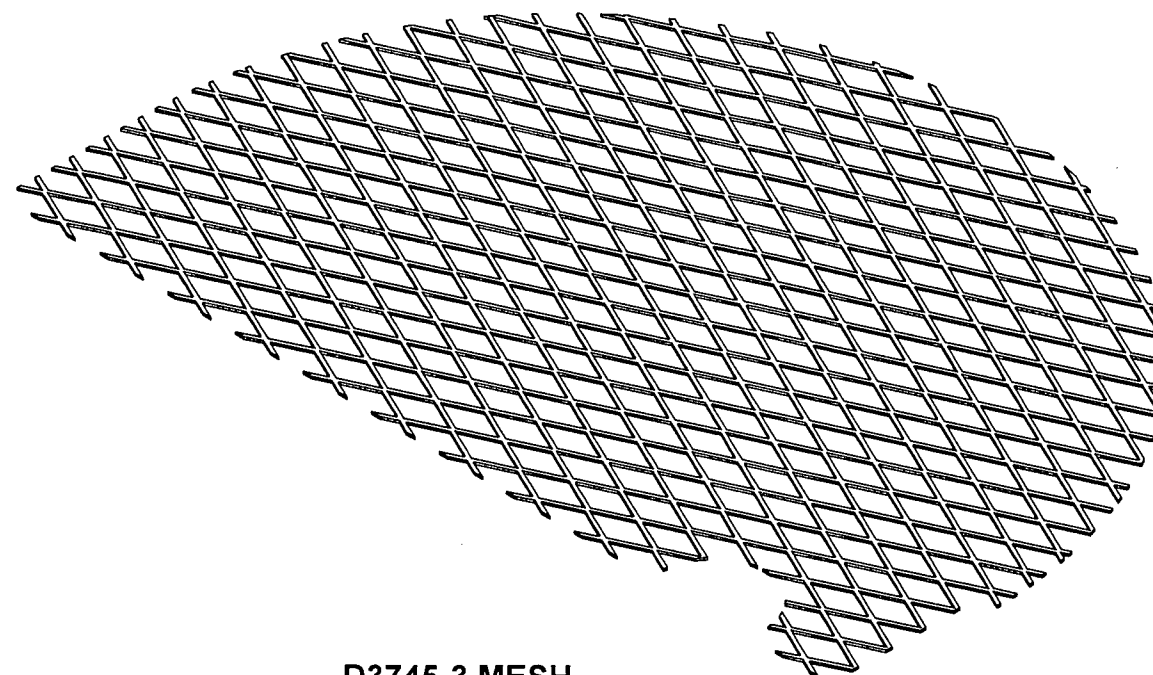
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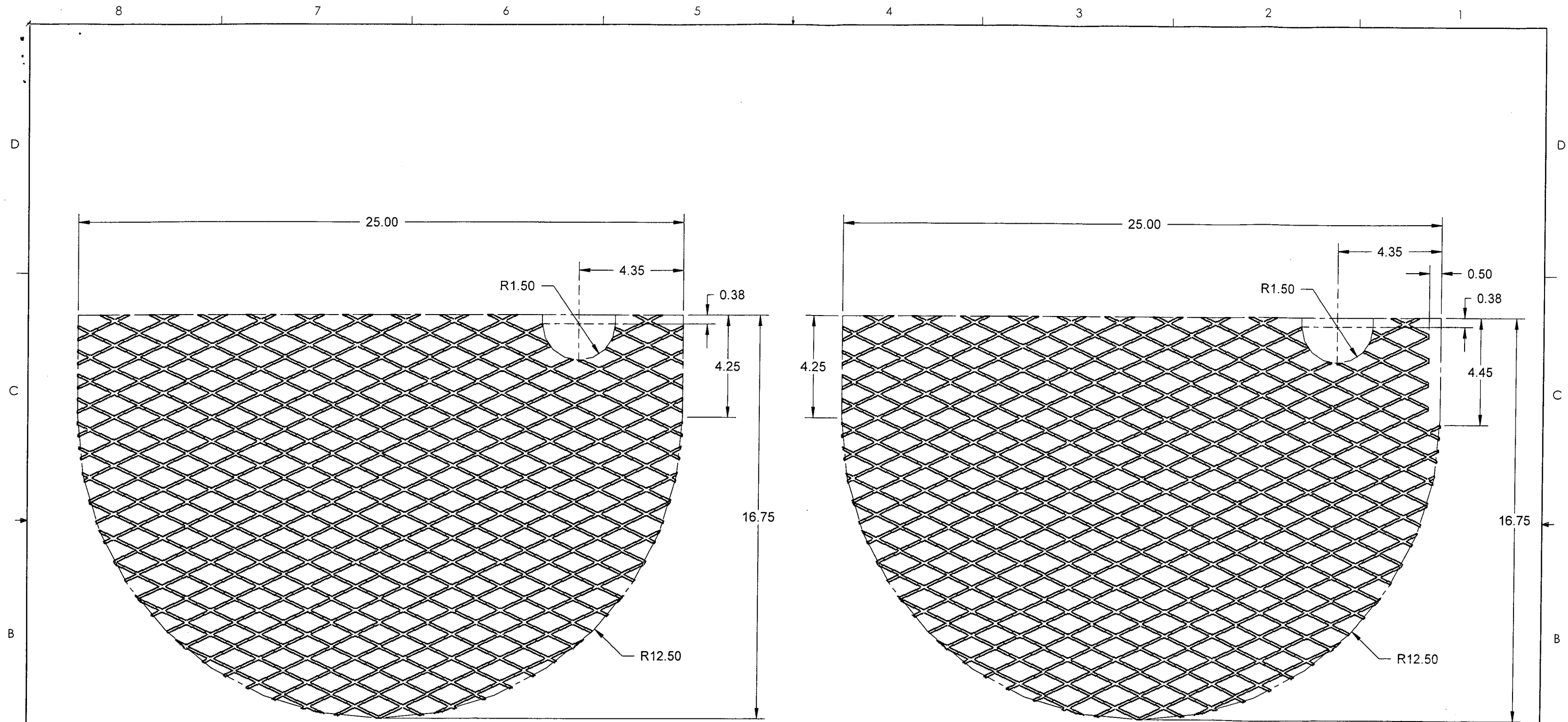
D3745-1 MESHD3745-3 MESH**PRELIMINARY ISSUE**

LE 08.02.15

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
(REF. DART SPEC. M304EX0.75-16F)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.28 lbs

A	NEW ISSUE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	<i>ie</i>	DRAWING NO.	REV. A	
MFG. APPR.		D3745	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.	<i>HL</i>	MESH, BASKET END	NTS	
DATE	08.01.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		



D3745-1 MESH

D3745-3 MESH

PRELIMINARY ISSUE
LE 08.02.15

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	LE	DRAWING NO. D3745	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.	HL	MESH, BASKET END	1:4
DATE	08.01.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

677 5212

Fit 017

Ground

Run

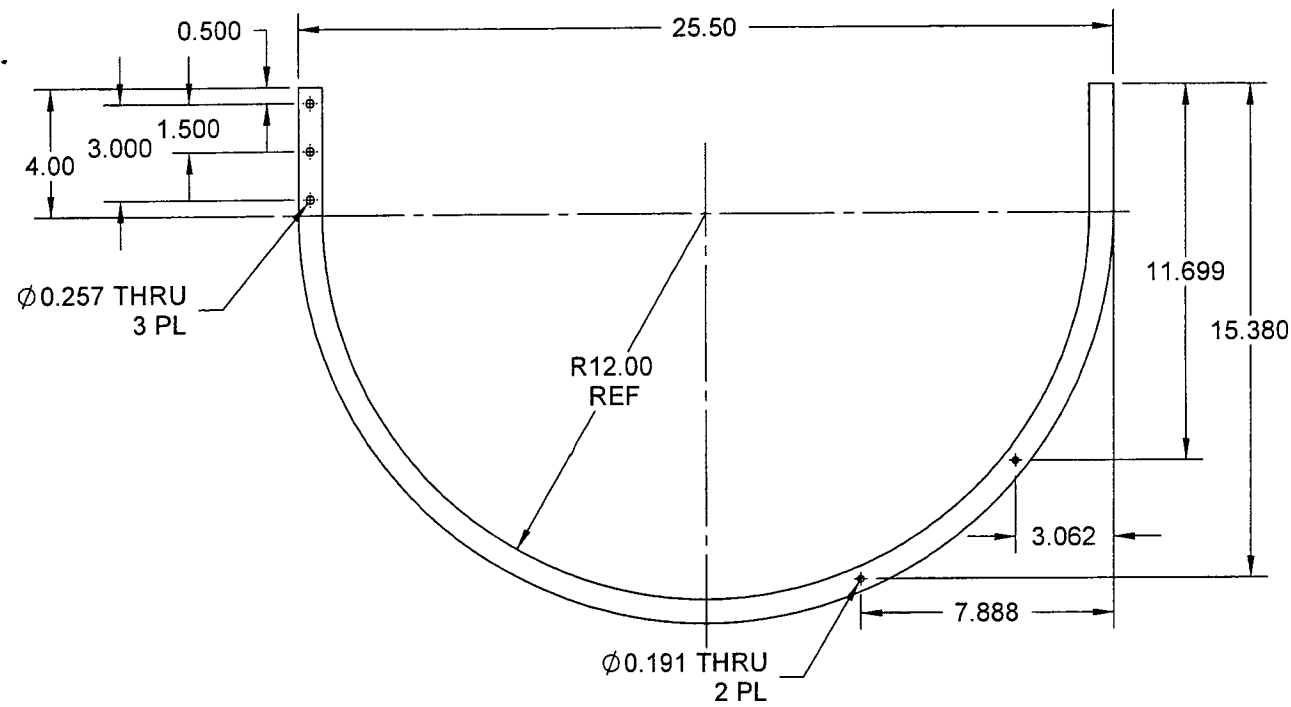
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11/11/11

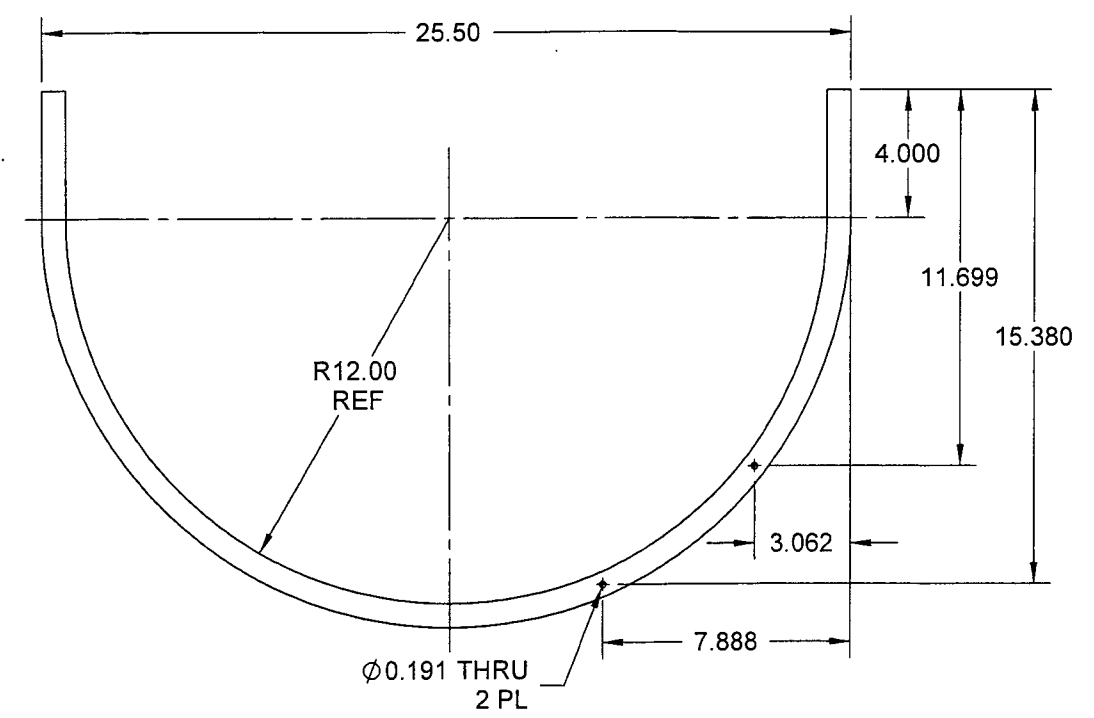
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1" p/2

2" p/2



D3746-5 RIB

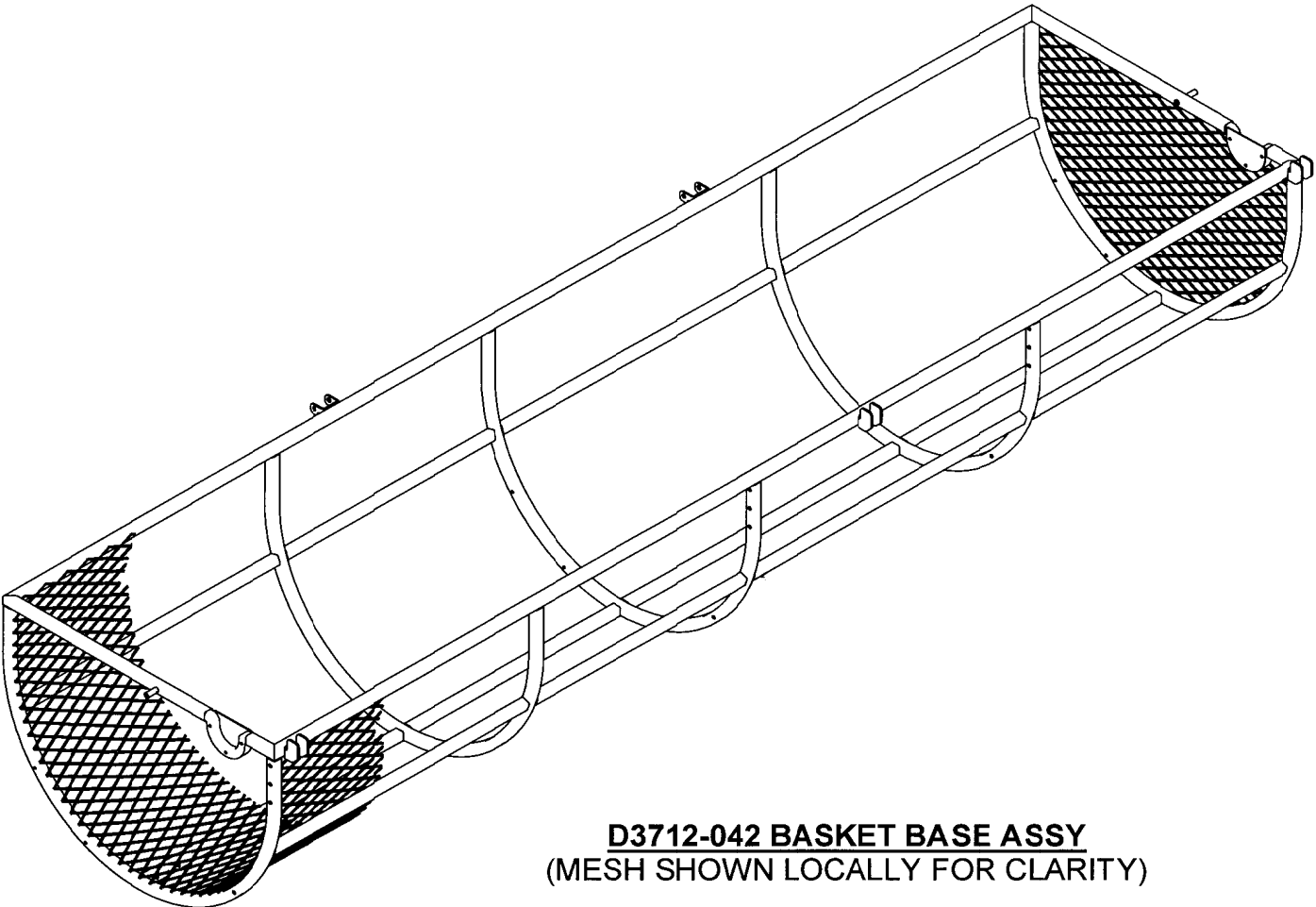


D3746-7 RIB

PRELIMINARY ISSUE
 ASS 08.01.31

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3746	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		RIB	1:6
DATE	08.01.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

QTY. .041	PART NUMBER	DESCRIPTION
X	D3712-042	BASKET BASE ASSY
2	D2327-3	SPACER BUSHING
2	D2581	MOUNTING BRACKET
2	D3725-1	HOOP
2	D3726-1	RIB
2	D3727-1	RIB
2	D3734-1	RIB
5	D3735-1	RIB
1	D3735-3	RIB
3	D3739-1	RIB
3	D3740-1	RIB
1	D3744-1	MESH
1	D3745-1	MESH
1	D3745-3	MESH
1	D3746-1	RIB
1	D3746-3	RIB
2	D3746-5	RIB
1	D3746-7	RIB
3	D3748-1	HINGE HALF
2	D3757-1	BLANKING PLATE
6	AN3-10A	BOLT
12	AN960JD10	WASHER
6	MS21042L3	NUT



D3712-042 BASKET BASE ASSY
(MESH SHOWN LOCALLY FOR CLARITY)

UNDER REVIEW

AJS 08.02.29
SEE ENG
TRIM NOTES ADDED
PER SHOP REQUEST

RELEASED
UE 08.02.25

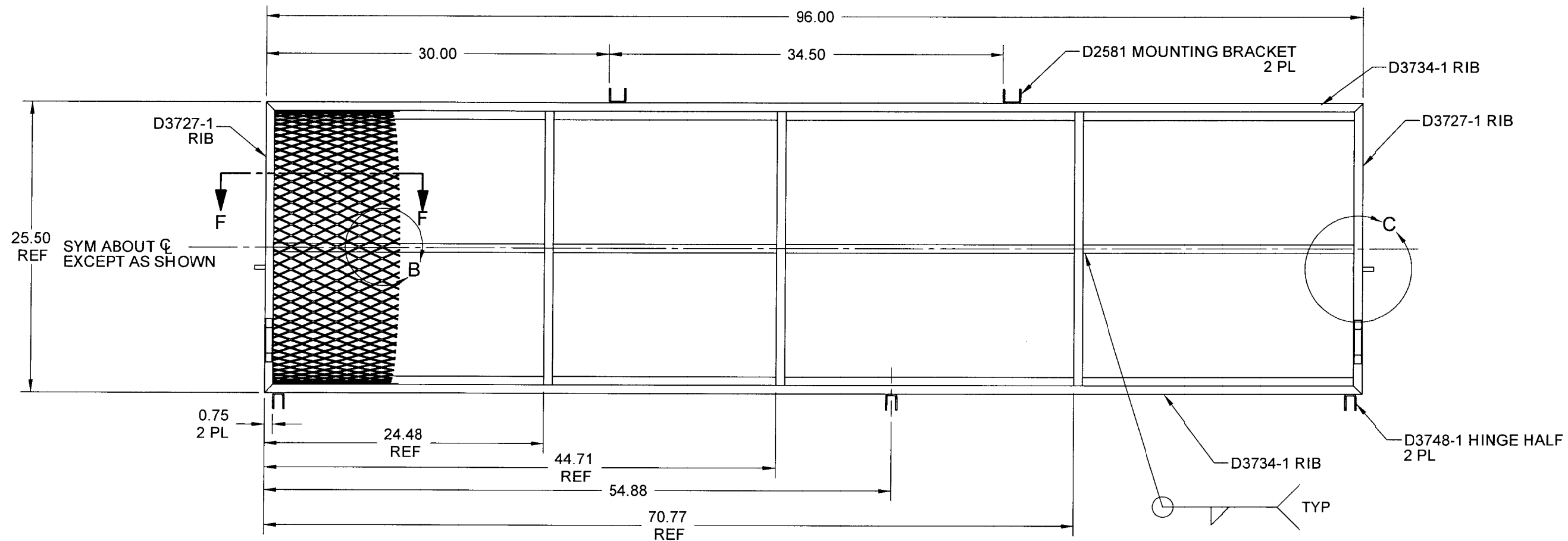
- NOTES:
1) MATERIAL: NONE
2) FINISH: POWDER COAT GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 41.53 lbs
8) WELDING: PER DART QSI 004

A	NEW ISSUE		AJS	08.01.29
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	UE	DRAWING NO.		REV. A
MFG. APPR.	Wf	D3712		SHEET 1 OF 4
APPROVED	UE	TITLE		SCALE
DE APPR.	UE	BASKET BASE ASSY		NTS
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8 7 6 5 4 3 2 1

D

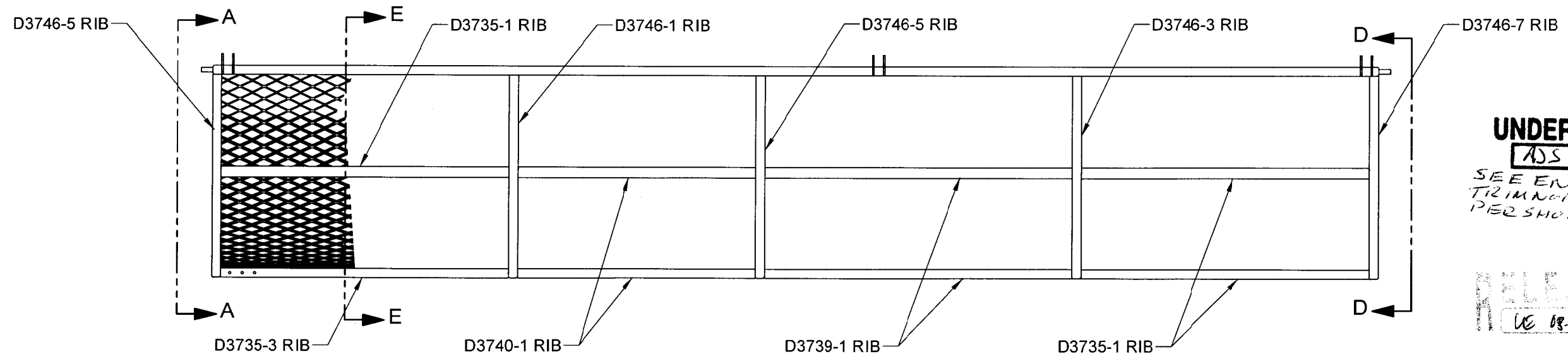
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(MESH SHOWN LOCALLY FOR CLARITY)

B

B



UNDER REVIEW
AJS 08.02.29
SEE ENG
TRIM NOTES ADDED
PER SHOP REQUEST

RELEASED
UE 18.02.25

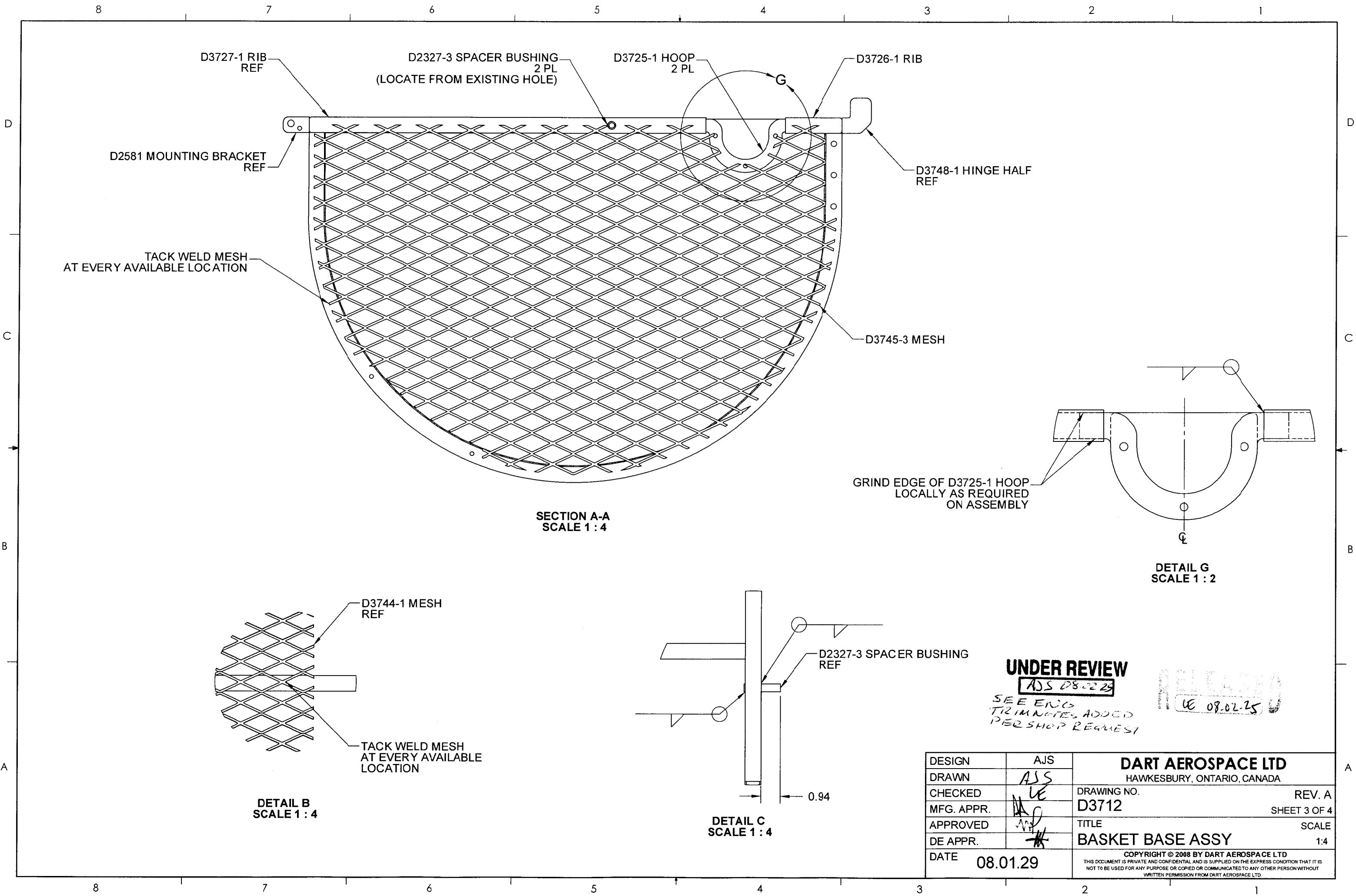
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D3712-041 BASKET BASE ASSY

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	UE	DRAWING NO.	REV. A
MFG. APPR.	M	D3712	SHEET 2 OF 4
APPROVED	W	TITLE	SCALE
DE APPR.	H	BASKET BASE ASSY	1:10
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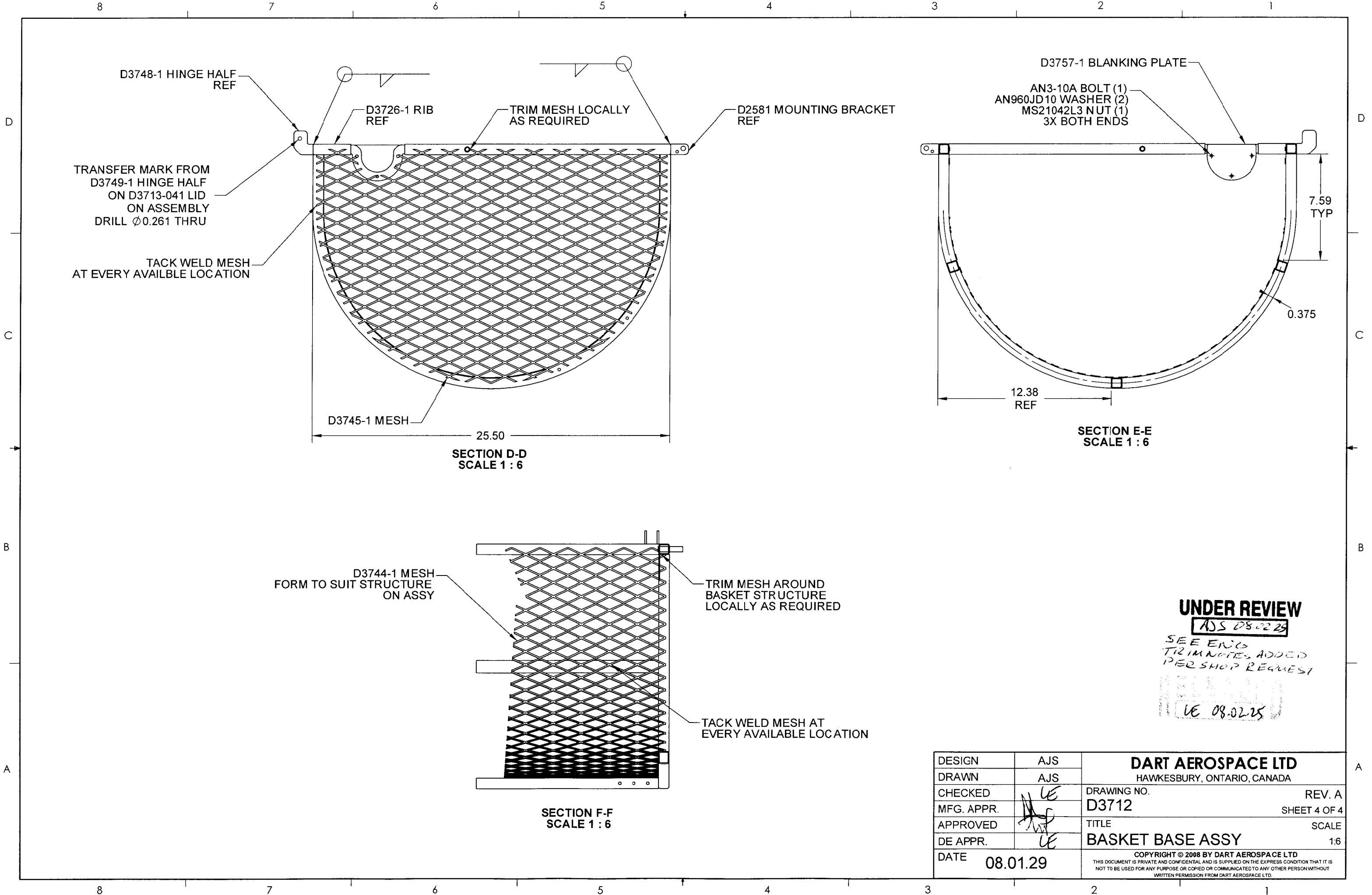
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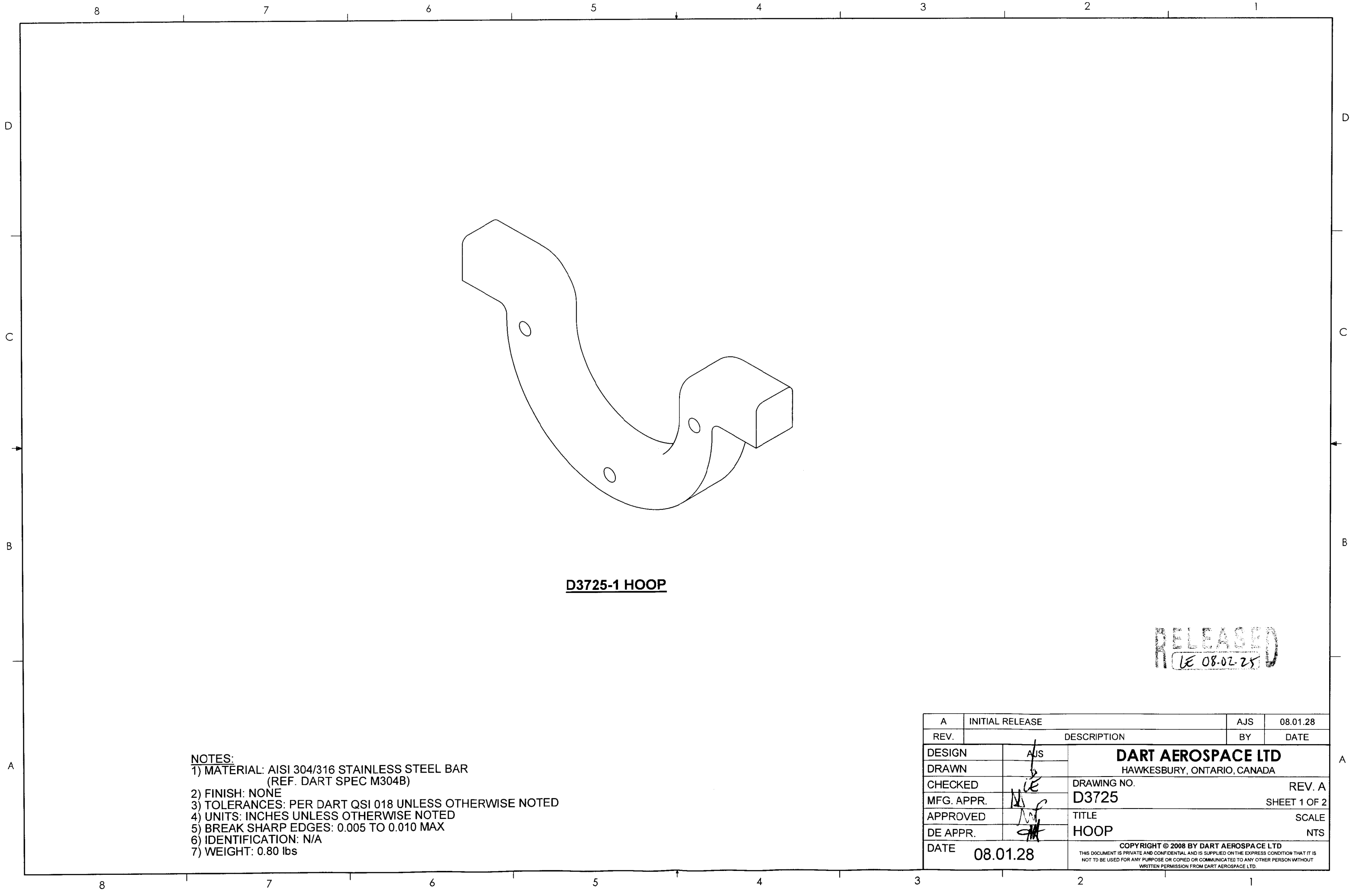


UNDER REVIEW
AJS 08.02.25
SEE ENO
TRIM NOTES ADDED
PER SHOP REQUEST

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08.02.25

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.	MA	D3712	SHEET 3 OF 4
APPROVED	WJ	TITLE	SCALE
DE APPR.	TH	BASKET BASE ASSY	1:4
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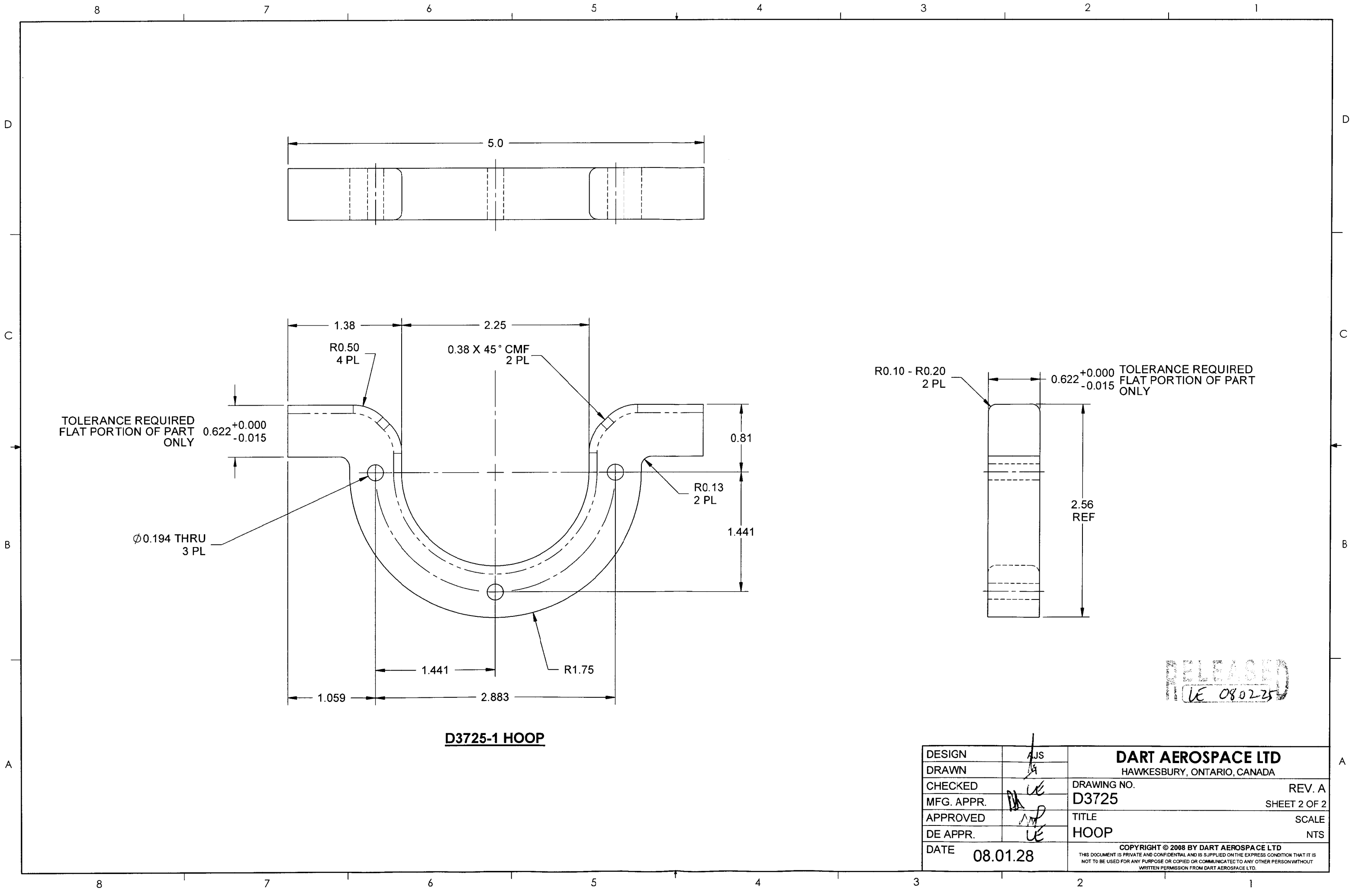


D3725-1 HOOP

RELEASED
16 08-02-28

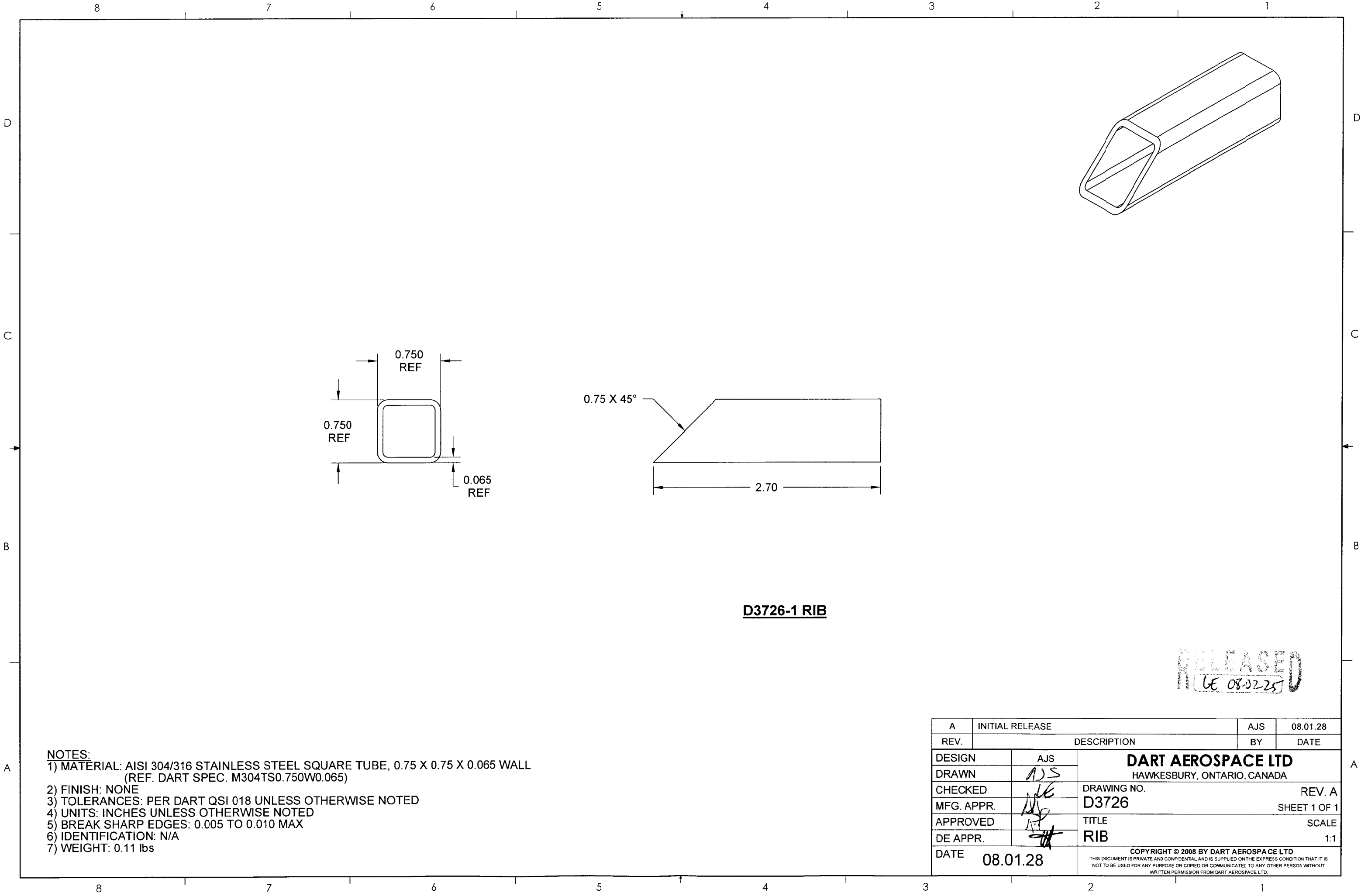
- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR
(REF. DART SPEC M304B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.80 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	CE	DRAWING NO.		REV. A
MFG. APPR.		D3725		SHEET 1 OF 2
APPROVED		TITLE		SCALE
DE APPR.		HOOP		NTS
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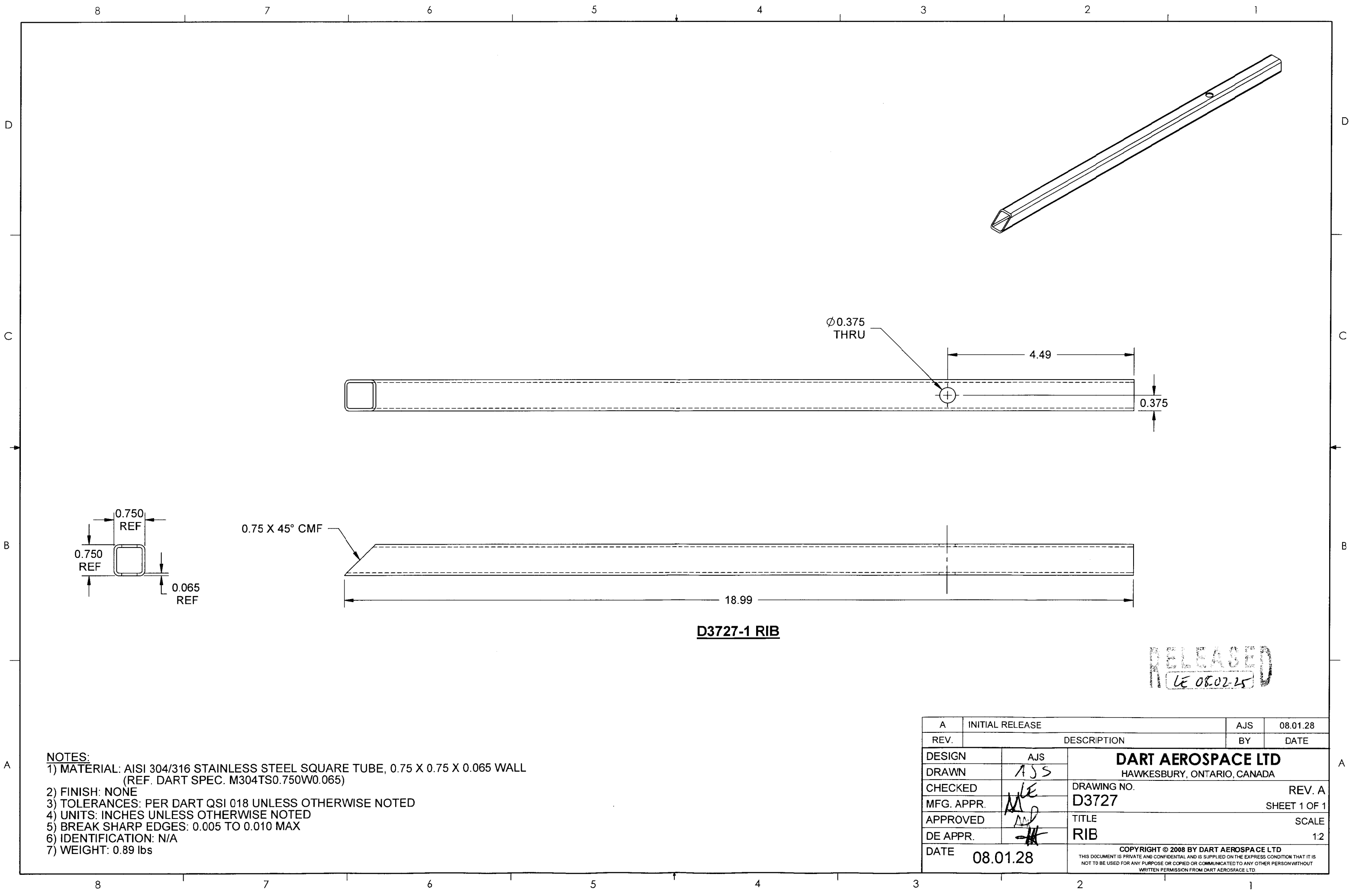
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DRAWN			
CHECKED	UE	DRAWING NO.	REV. A
MFG. APPR.	UE	D3725	SHEET 2 OF 2
APPROVED	UE	TITLE	SCALE
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NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.11 lbs

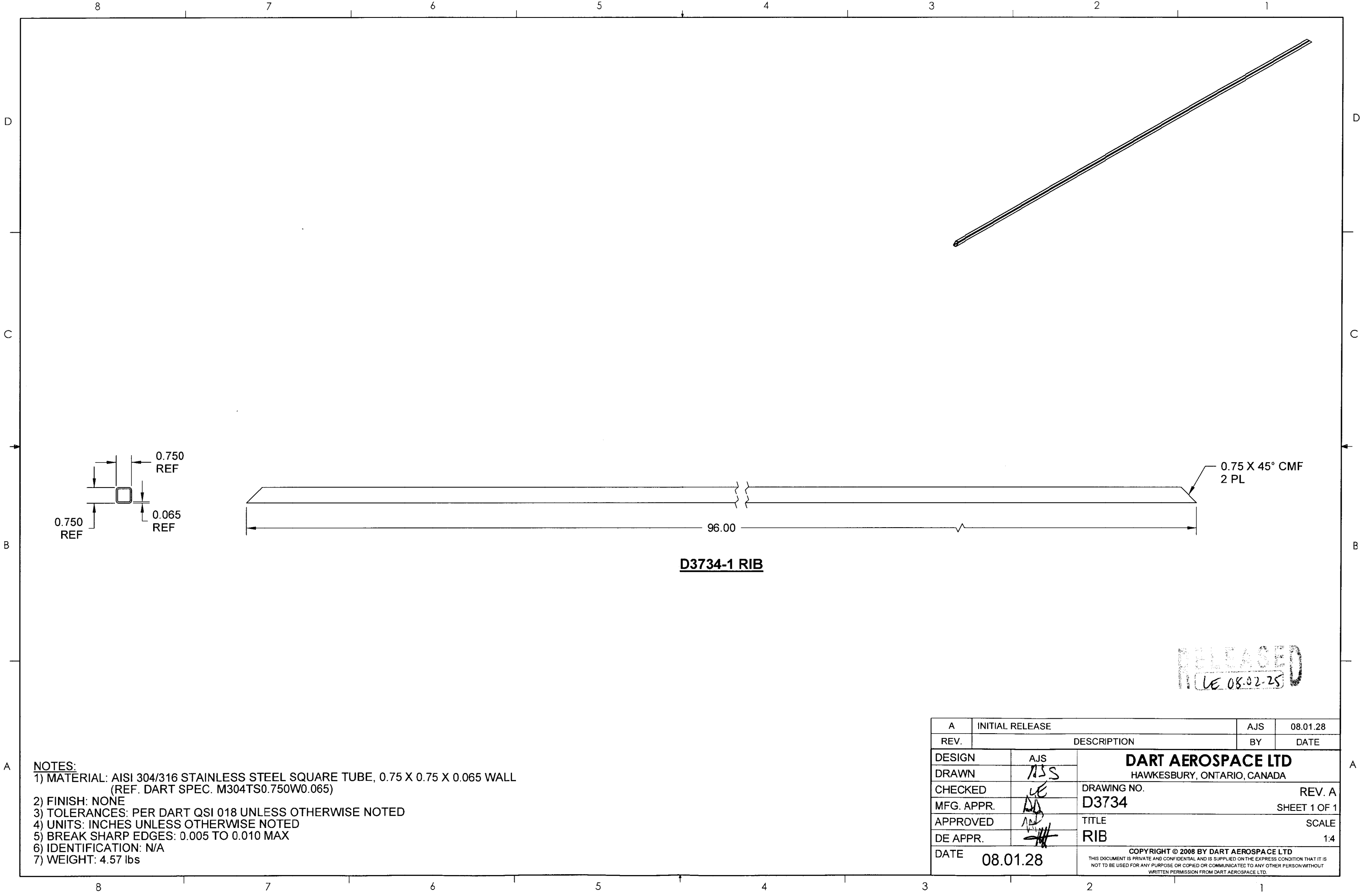
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LE 08.02.25

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	NE	DRAWING NO.	REV. A	
MFG. APPR.	NE	D3726	SHEET 1 OF 1	
APPROVED	NE	TITLE	SCALE	
DE APPR.	NE	RIB	1:1	
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NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.89 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	LE	DRAWING NO.		REV. A
MFG. APPR.	MD	D3727		SHEET 1 OF 1
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DE APPR.	MD	RIB		1:2
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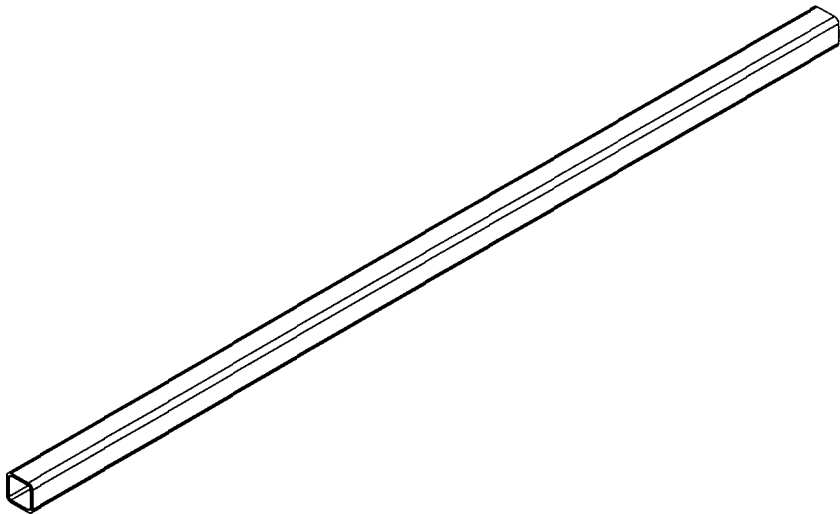
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D3735-1 RIB



D3735-3 RIB

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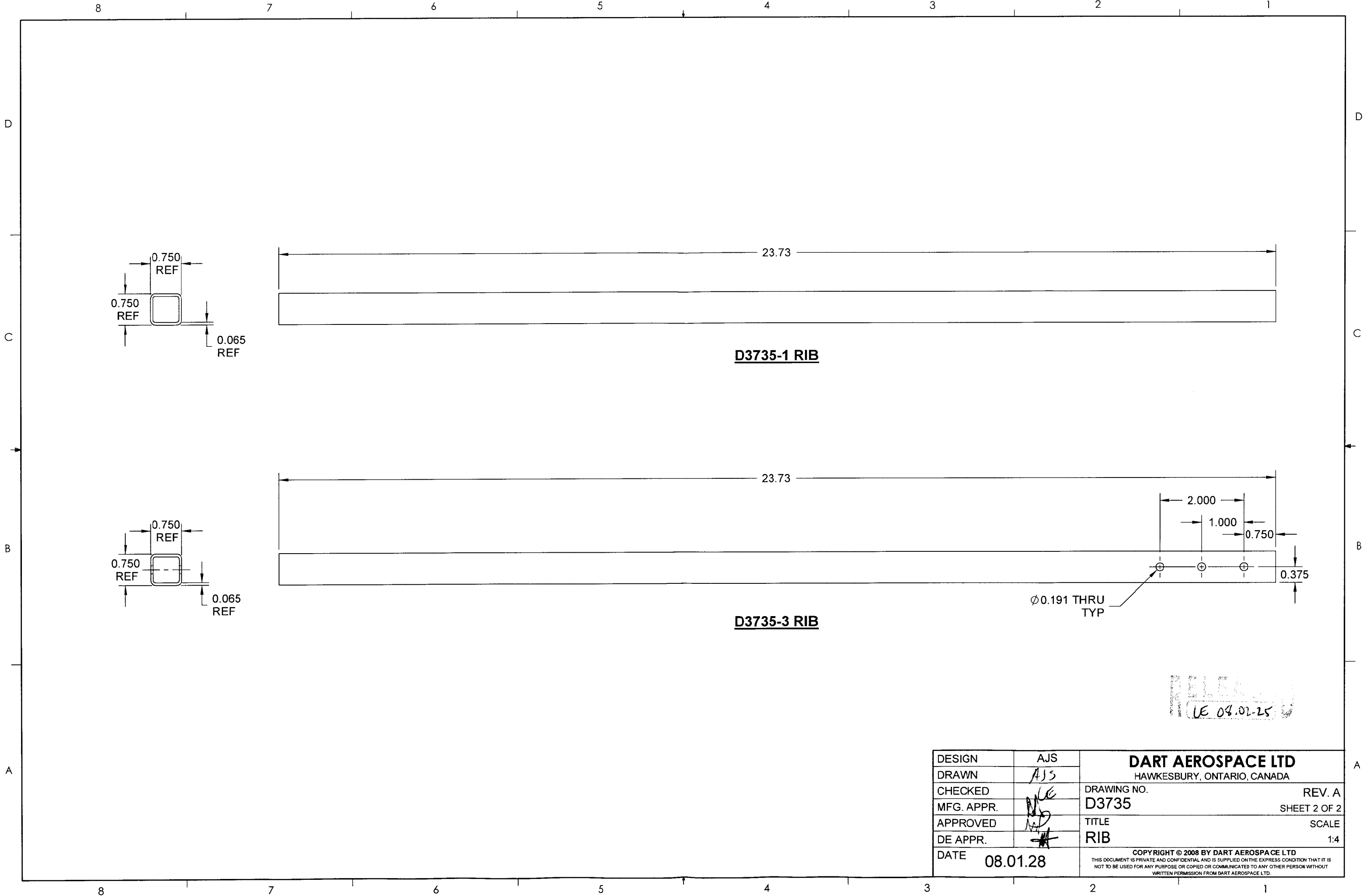
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A

- NOTES:**
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.14 lbs

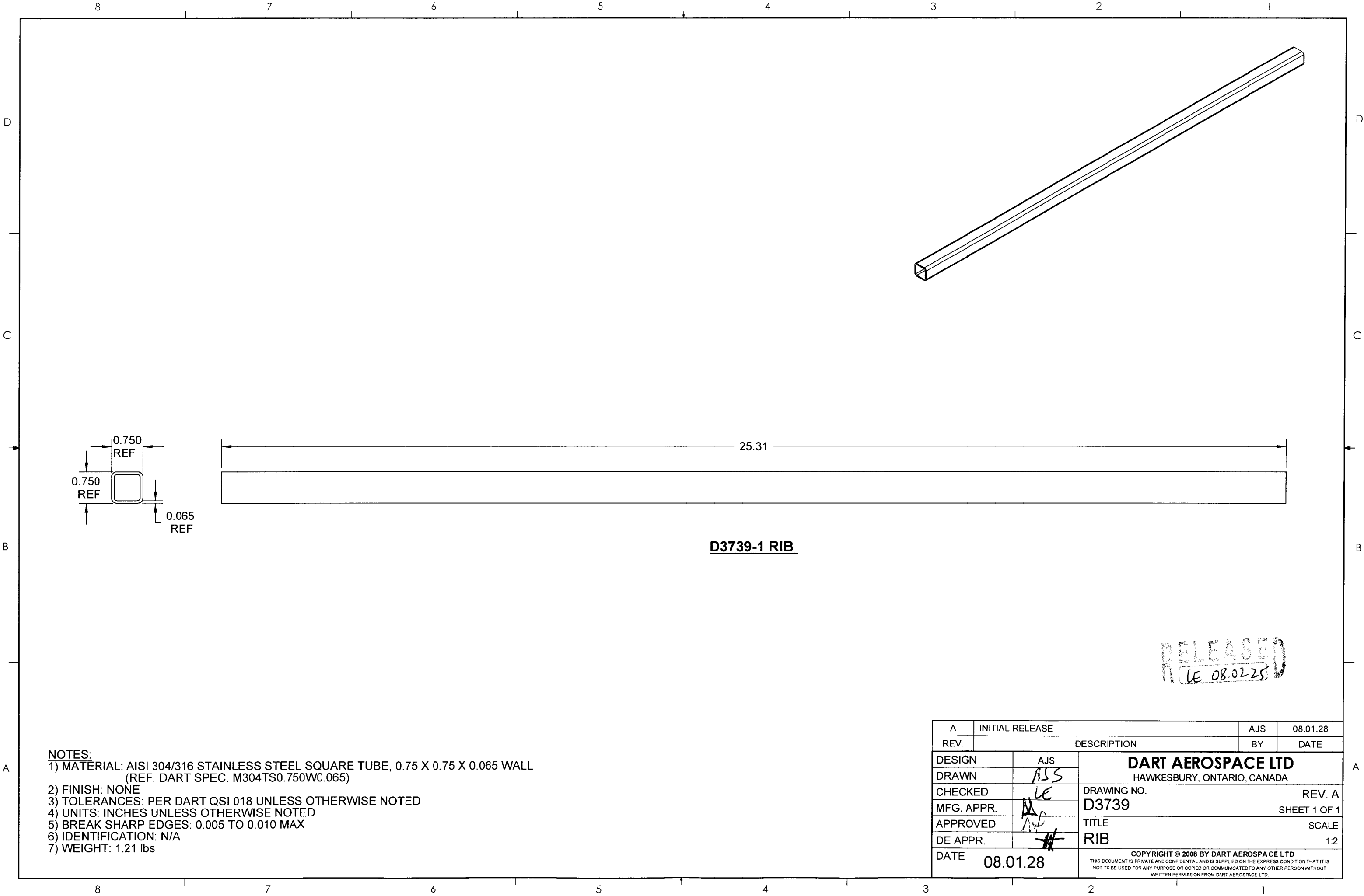
A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	LE	DRAWING NO.		REV. A
MFG. APPR.	AD	D3735		SHEET 1 OF 2
APPROVED	AD	TITLE		SCALE
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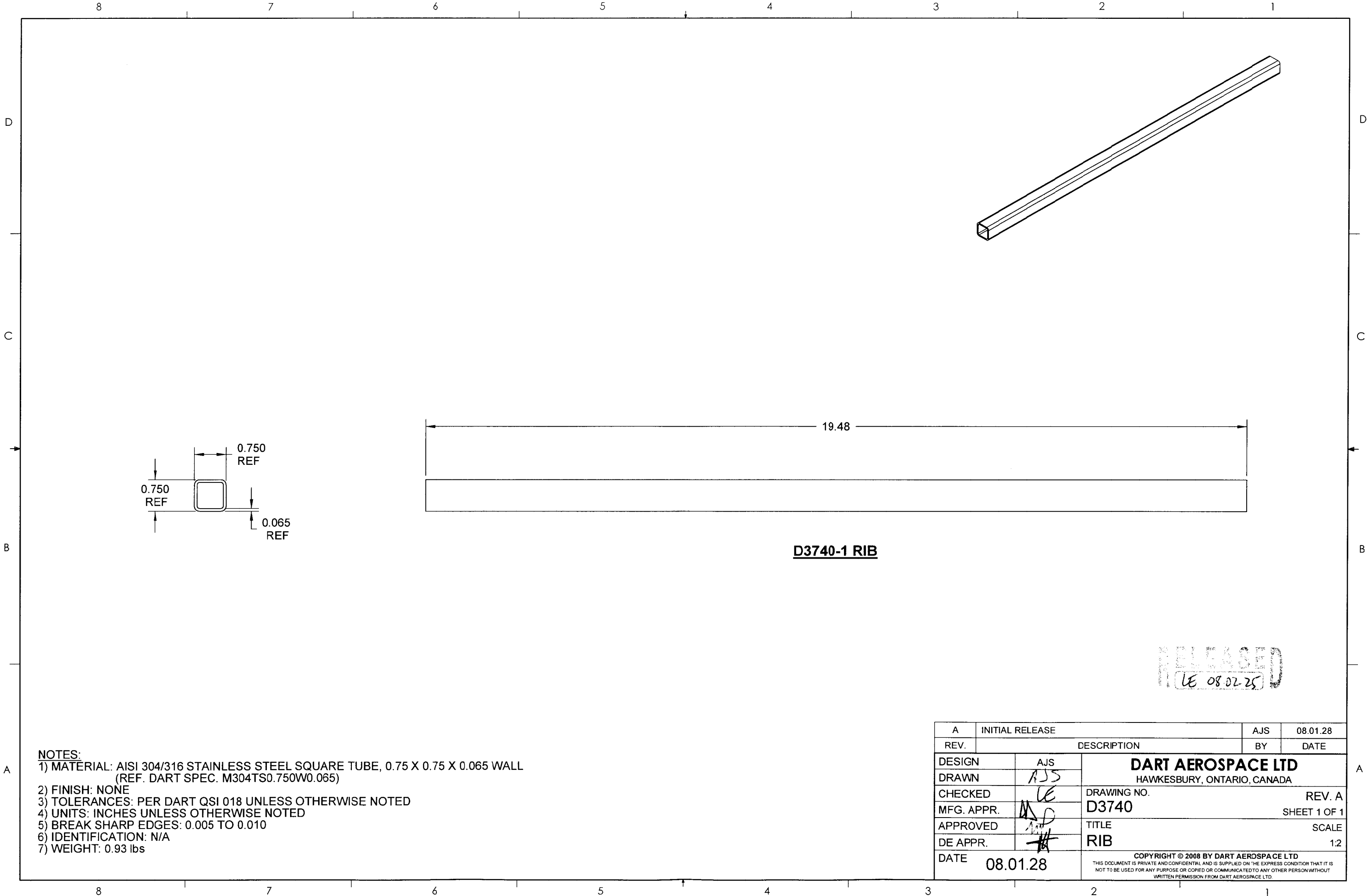
8 7 6 5 4 3 2 1



RELEASED
LE 04.02.25

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.	MD	D3735	SHEET 2 OF 2
APPROVED	MA	TITLE	SCALE
DE APPR.	HA	RIB	1:4
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NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: N/A
7) WEIGHT: 0.93 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	LE	DRAWING NO.	REV. A	
MFG. APPR.	MD	D3740	SHEET 1 OF 1	
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